

Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 04-046. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:
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1-440-366-0709
For Technical Service Call:
1-800-832-4707
Literature Can Be Found at:
www.invacare.com or
1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness
Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Frames Finishes and Touch-Up Paint

Contemporary Color Numbers	Touch-Up Paint (.6 oz.)	Color
115P	1133371	Black Prism
66P	1046322	Electric Purple
105P	1101326	Midnight Blue
60P	1101318	Silver Metallic
71P	N/A	Silver Vein
24P	1031450	Wet Black
Too Hot Color Numbers	Touch-Up Paint (.6 oz.)	Color
119P	1133375	Bubblegum Pink
61P	1046321	Electric Red
118P	1133374	Fruit Fusion
120P	1133376	Grape Madness
116P	1133372	Sunkissed Orange
30P	1074167	Sunny Yellow
117P	1133373	Tangerine Red
Way Cool Color Numbers	Touch-Up Paint (.6 oz.)	Color
123P	1133379	Celestial Purple
122P	1133378	Cosmic Blue
62P	1046320	Electric Blue
79P	1101316	Electric Teal
125P	1133381	Emerald Green
127P	1133383	Grasshopper Green
121P	1133377	Lolly Pop Blue
126P	1133382	Shamrock Green
124P	1133380	Vivid Violet

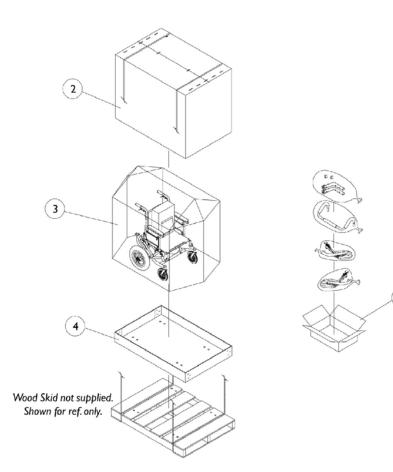
Frames Finishes and Touch-Up Paint

Sparkle Frame Finishes

Color Number	Color
88P	Wet Black w/Twilight Sparkle

Form No. 04-046

Packaging, Literature, and Decals



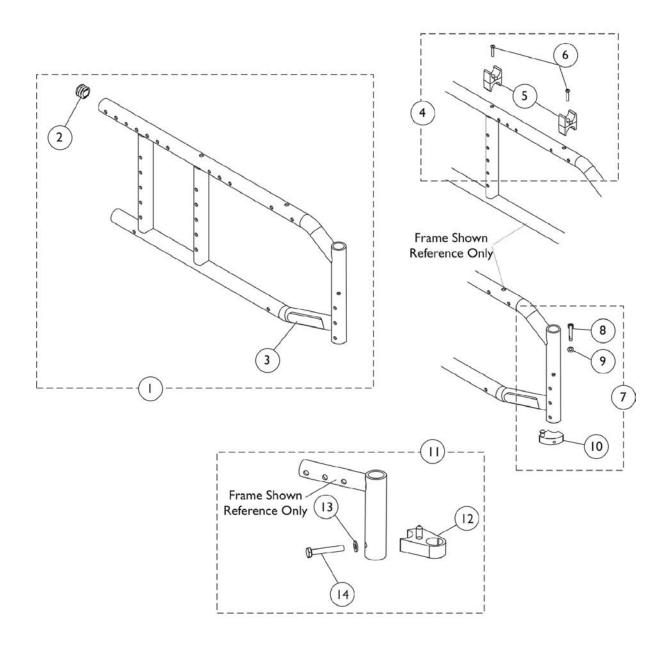
Packaging, Literature, and Decals

Item					ity Per
Number	Note	Part Number	Description	Package	Assembly
1		40131X038	Carton	1	1
2		40131X011	Carton, Front Riggings	1	2
3		40131X041	Insert, Top	1	1 1
4		47568X002	Bag, Poly	1	1 1
5		40131X039	Insert	1	1 1
	Α	1059273	Decal, Model Allegro -White Text	1	1 1
	Α	1059272	Decal, Model Allegro -Black Text	1	1 1
	Α	1127115	Decal, Model Compass XE	1	1 1
	Α	1127114	Owner's Manual, Compass XE/Allegro	1	1 1
	Α	1127113	Instruction Card w/ Attaching Hardware	1	1

NOTE: A - Not Shown

When adjusting or replacing parts, please refer to your Owner's Manual for assistance.

Frames and Hardware



Frames and Hardware

Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1	A,F	8881127657	Frame Assembly, Medium - Right	1	1
1	A,F	8881127658	Frame Assembly, Medium - Left	1	1
1	B,F	8881127659	Frame Assembly, Long - Right	1	1
1	B,F	8881127660	Frame Assembly, Long - Left	1	1
1	C,F	8881127661	Frame Assembly, X-Long - Right	1	1
1	C,F	8881127662	Frame Assembly, X-Long - Left	1	1
2		1029501	Plug Button, Black (1")	1	1
3		1127115	Decal, Model Compass XE	1	1
4	D	1127663	Kit, Seat Guide	2	1
5		1007541	Seat Guide	1	2
6		1025703	Screw, Phillips Head (#10-32 x 1-1/4")	1	2
7	E	1054571	Kit, Sector Block - Right	1	1
7	E	1054572	Kit, Sector Block - Left	1	1
8		1052957	Screw, Hex Head (1/4-20 x 2")	1	1
9		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
10	E	1054569-NLA	Sector Block - Right	1	1
10	E	1054570-NLA	Sector Block - Left	1	1
11	G	1128280	Kit, Sector Block - Right	1	1
12			Sector Block - Right	1	1
13			Washer (1/4 x 1/2 x 1/16")	1	1
14			Screw, Hex Head Cap (1/4-20 x 1-5/8")	1	1
11	G	1128281	Kit, Sector Block - Left		1
12			Sector Block - Left	1	1
13			Washer (1/4 x 1/2 x 1/16")	1	1
14			Screw, Hex Head Cap (1/4-20 x 1-5/8")	11	1

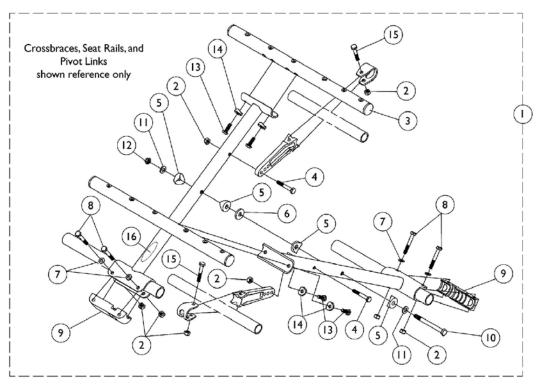
NOTE: A - 14-16" deep chairs. Includes items 2 and 3
B - 14-18" deep chairs. Includes items 2 and 3
C - 16-20" deep chairs. Includes items 2 and 3
D - Includes items 5 and 6

E - Item 10 is NLA. Order item 7 Sector Block Kit. Includes sector block and hardware, items 8 and 9.

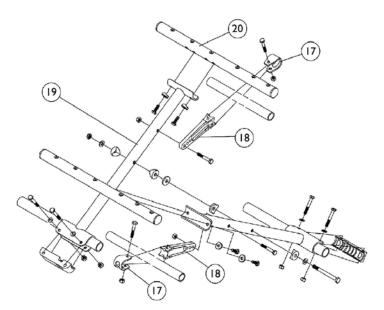
F - Specify frame finish when ordering
G - For use on Lift-Off Support Front Riggings. Includes items 12-14.

Crossbraces and Hardware Modular

To change width and/or depth on a chair with modular Crossbraces, see Growth Kit category.



Modular Crossbrace Hardware



Crossbraces, Seat Rails, and Pivot Links

Crossbraces and Hardware

Modular

To change width and/or depth on a chair with modular Crossbraces, see Growth Kit category.

Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1	Α	1061058	Kit, Modular Crossbrace Hardware	1	1
2		1065362	Locknut (1/4-28)	1	8
3		1056328	Plug Button (1")	1	4
4		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	2
5		1016263	Spacer, Coved (3/4 x 1 x 1/2")	1	4
6		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
7		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
8		1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	4
9		1012172	Clamp, Saddle	1	2
10		1025705	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
12		1025730	Locknut (5/16-24)	1	1
13		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	4
14		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
15		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
16		60106X013	Name Plate, Patent Numbers	1	1
17	В	1012180	Bracket, Pivot	1	2
17	F	1124937	Bracket, Pivot	1	2
18	В	1128752	Link, Pivot	1	2
18	С	1126169	Link, Pivot	1	2
18	D	1124938	Link, Pivot	1	2
18	E	1126170	Link, Pivot	1	2
19		See Chart	#19 Modular Crossbraces Less Seat Rail	1	1
20		See Chart	#20 Modular Seat Rails	1	1

NOTE: A - Includes items 2-16

B - 12-13" wide C - 14-16" wide D - 17-19" wide E - 20" wide

F - 14-20" wide

Crossbraces and Hardware

Modular

To change width and/or depth on a chair with modular Crossbraces, see Growth Kit category.

#19 Modular Crossbraces Less Seat Rail

Chair Width	12"	13"	14"	15"	16"
Right/Left	1061039	1061040	1061041	1061042	1061043
Chair Width	17"	18"	19"	20"	
Right/Left	1061044	1061045	1061037	1061038	

#20 Modular Seat Rails

Chair Depth	12"	13"	14"	15"	16"
Right	1061009	1061011	1061013	1061015	1061017
Left	1061010	1061012	1061014	1061016	1061018
Chair Depth	17"	18"	19"	20"	
Right	1061019	1061021	1126276	1126278	
Left	1061020	1061022	1126277	1126279	

Modular Crossbrace Growth Kits Width and Depth

Growth Kit - Width

Kits include enough parts to grow 1 chair: 2 ea. Crossbraces, 2 ea. Pivot Brackets, 2 ea. Pivot Links, and all necessary Screws, Washers, and Locknuts.

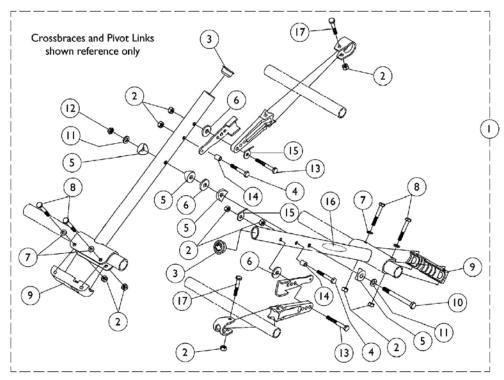
Desired Width: 14"	Desired Width: 15"	Desired Width: 16"	Desired Width: 17"	Desired Width: 18"	Desired Width: 19"	Desired Width: 20"
1127134	1127135	1127136	1127137	1127138	1127139	1127140

Growth Kit - Depth

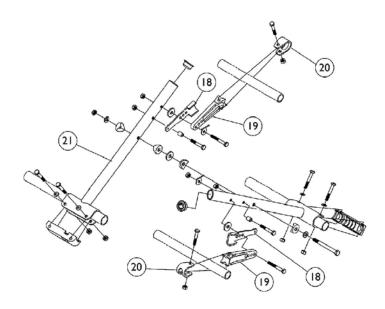
Kits include enough parts to grow 1 chair: 2 ea. Seat Rails and all necessary Screws and Washers.

Desired Depth: 12"	Desired Depth: 13"	Desired Depth: 14"	Desired Depth: 15"	Desired Depth: 16"
1061089	1061090	1061091	1061092	1061093
Desired Depth: 17"	Desired Depth: 18"	Desired Depth: 19"	Desired Depth: 20"	
1061094	1061095	1128182	1128183	

Crossbraces and Hardware Less Seat Rail



Crossbrace less Seat Rail Hardware



Crossbraces and Pivot Links

Crossbraces and Hardware Less Seat Rail

Item	m l			Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	1063207	Kit, Crossbrace Less Seat Rail Hardware	1	1
2		1065362	Locknut (1/4-28)	1	8
3		1056328	Plug Button (1")	1	4
4		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	2
5		1016263	Spacer, Coved (3/4 x 1 x 1/2")	1	4
6		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	3
7		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
8		1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	4
9		1012172	Clamp, Saddle	1	2
10		1025705	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
11		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
12		1025730	Locknut (5/16-24)	1	1
13		1055349	Screw, Hex Head (1/4-28 x 2")	1	2
14		1026162	Spacer (1/4 x 3/8 x 11/32")	1	2
15		1026903	Tie Down Tab	1	2
16		1035900	Decal, Transportation	1	1
17		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
	В	1141633	Cord, Nylon (6-1/2 Feet)	1	1
	В	1029412	Cord Lock	1	1
18	G	1063668	Stop, Pivot Link	1	2
18	С	1063666	Stop, Pivot Link	1	2
18	F	1063667	Stop, Pivot Link	1	2
19	G	1128752	Link, Pivot	1	2
19	С	1126169	Link, Pivot	1	2
19	D	1124938	Link, Pivot	1	2
19	E	1126170	Link, Pivot	1	2
20	G	1012180	Bracket, Pivot	1	2
20	Н	1124937	Bracket, Pivot	1	2
21		See Chart	#21 Crossbraces Less Seat Rail	1	1

NOTE: A - Includes items 2-17 plus not shown items Nylon Cord and Cord Lock.

B - Not Shown

C - 14-16" wide

D - 17-19" wide E - 20" wide

F - 17-20" wide

G - 12-13" wide

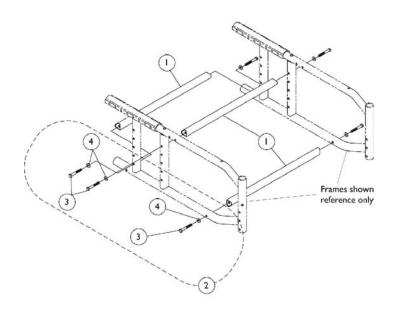
H - 14-20" wide

Crossbraces and Hardware Less Seat Rail

#21 Crossbraces Less Seat Rail

Chair Width	12"	13"	14"	15"	16"
Right/Left	1063200	1063201	1063202	1063203	1063204
Chair Width	17"	18"	19"	20"	
Right/Left	1063205	1063206	1127126	1127127	

Crossbraces and Hardware Rigid Allegro only



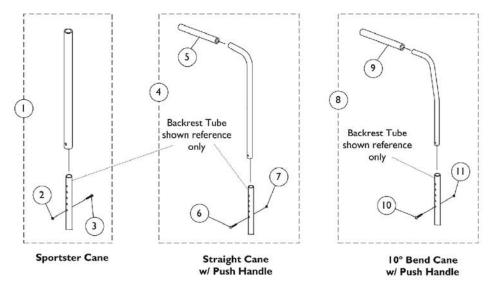
Item			Quantity Per		
Number	Note	Part Number	Description	Package	Assembly
1	Α	1058331	Crossbrace -12" Wide	1	3
1	В	1058332	Crossbrace -13" Wide	1	3
1	С	1058333	Crossbrace -14" Wide	1	3
1	D	1058334	Crossbrace -15" Wide	1	3
1	Е	1058335	Crossbrace -16" Wide	1	3
2	F	1063209	Kit, Crossbrace Hardware (hdwr. for both frames)	2	1
3		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	6
4		1026907	Washer (1/4 x 1/2 x 1/16")	1	6

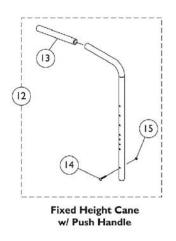
NOTE: A - 12" Wide B - 13" Wide C - 14" Wide

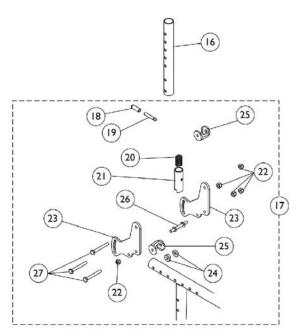
D - 15" Wide E - 16" Wide

F - Includes items 3 and 4

Back Canes and Attaching Hardware Transport Ready Chairs requiring Back Cane Hardware parts must be returned to Invacare for service.







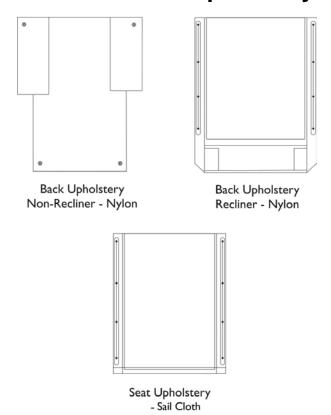
Back Cane Attaching Hardware

Back Canes and Attaching Hardware Transport Ready Chairs requiring Back Cane Hardware parts must be returned to Invacare for service.

Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	1127664	Sportster Back Cane Assembly (10-14" & 12-16" H)	1	1
2		1025195	Locknut (1/4-20)	1	1 1
3		1008432	Screw, Button Head Socket (1/4-20 x 1-1/4")	1	1 1
4	В	1027850	Back Cane, Straight with Push Handle Assembly (12-16" and 14-18" H)	1	1
			Grip, Foam (8")	1	1 1
			Back Cane, Straight	1	1 1
			Screw with Washer (#10 x 7/8")	1	1 1
			Screw, Button Head Socket (1/4-20 x 1-1/4")	1	1 1
			Locknut (1/4-20)	1	1 1
4	В	1044031	Back Cane Straight with Push Handle Assembly, (14-18" and 16-20" H)	1	1
			Back Cane, Straight	1	1
			Grip, Foam (8")	1	1 1
			Screw, Button Head Socket (1/4-20 x 1-1/4")	1	1 1
			Locknut (1/4-20)	1	1 1
5		1006229	Grip, Foam (8")	1	1 1
6		1008432	Screw, Button Head Socket (1/4-20 x 1-1/4")	1	1 1
7		1025195	Locknut (1/4-20)	1	1 1
8	С	1088495	Back Cane 10° Bend w/ Push Handle Assembly (14-18" H)	1	1
9		1006229	Grip, Foam (8")	1	1 1
10		1008432	Screw, Button Head Socket (1/4-20 x 1-1/4")	1	1 1
11		1025195	Locknut (1/4-20)	1	1 1
12	D	1127669	Fixed Height Back Cane Assembly -18"	1	1 1
12	D	1127670	Fixed Height Back Cane Assembly -20"	1	1 1
13		1006229	Grip, Foam (8")	1	1 1
14		1055349	Screw, Hex Head (1/4-28 x 2")	1	1 1
15		1065362	Locknut (1/4-28)	1	1 1
16	F	1058832	Tube, Backrest	1	1 1
16	G	1062514	Tube, Backrest	1	1 1
17	E	1127671	Kit, Back Cane Attaching Hardware	1	1 1
18		1059271	Tip, Protective (Black)	1	1 1
19		1058545	Lever, Actuator	1	1 1
20		1011511	Spring, Compression (1")	1	1
21		1058232	Plug, Latch	1	1
22		1065362	Locknut (1/4-28)	1	5
23		1059109	Mounting Plate, Backrest	1	2
24		1009861	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
25		1118469	Uni-Washer, Coved	1	2
26		1059127	Pin, Locking	1	1
27		1055349	Screw, Hex Head (1/4-28 x 2")	1	3

Back Canes and Attaching Hardware Transport Ready Chairs requiring Back Cane Hardware parts must be returned to Invacare for service. NOTE: A - Includes items 2 and 3 B - Includes items 5-7

- C Includes items 9-11
- D Includes items 13-15 E - Includes items 18-27
- F All back canes except "Sportster 12-16" high"
 G Sportster 12-16" high back canes



Non Recliner Back Upholstery - Nylon

Chair Width	10-14" Back Height	12-16" Back Height	14-18" Back Height	20" Back Height
12"	1044912	1028164	1028164	N/A
13"	1044913	1044718	1044718	N/A
14"	1044914	1028143	1028141	1028141
15"	1044915	1028146	1028144	1028144
16"	1044916	1028149	1028147	1028147
17"	1028151	1028151	1028150	1028150
18"	1028154	1028154	1028153	1028153
19"	1028157	1028157	1028156	1028156
20"	1028160	1028160	1028159	1028159

Chair Width	18" - 20" Back Height
12" Wide	1113512
13" Wide	1113513
14" Wide	1113514
15" Wide	1113515
16" Wide	1113516
17" Wide	1113517
18" Wide	1113518
19" Wide	1113519
20" Wide	1113520

Recliner Back Upholstery - Nylon

Chair Width	18" Back Height	20" Back Height	24" Back Height
12"	1070990	1070991	1070992
13"	1070993	1070994	1070995
14"	1071714	1071715	1071716
15"	1071717	1071040	1071041
16"	1071053	1071042	1071043
17"	1071054	1071044	1071045
18"	1071055	1071046	1071047
19"	1071056	1071049	1071050
20"	1071057	1071051	1071052

Recliner Headrests - Nylon

12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1071012	1071013	1071014	1071060	1071061
17" Wide	18" Wide	19" Wide	20" Wide	
1071062	1071063	1071064	1071065	

Recliner Headrest Pillows - Nylon

12-13" Wide	14-15" Wide	16-18" Wide	19-20" Wide
1071010	1071011	1071058	1071059

Back and Headrest Upholstery Hardware Kits

Part Number	Description	Screw w/ Washer Quantity/Size per Kit
1026933	Non Recliner Back Upholstery	14 ea. (10-32 x 3/4")
1029154	Recliner Back Upholstery	12 ea. (10-32 x 7/8")
1030441	Headrest Upholstery	6 ea. (10-32 x 7/8")

Seat Upholstery- Sail Cloth

12-18" Deep

Chair Width	12" Deep	13" Deep	14" Deep	15" Deep	16" Deep	17" Deep	18" Deep
12"	1032079	1032173	1032174	1065142	N/A	N/A	N/A
13"	1032177	1032178	1032179	1064706	1065143	N/A	N/A
14"	1032182	1032183	1032080	1032081	1032082	1032083	1032084
15"	N/A	1064707	1032085	1032086	1032087	1032088	1032089
16"	N/A	1064708	1032090	1032091	1032092	1032093	1032094
17"	N/A	1064709	1032095	1032096	1032097	1032098	1032099
18"	N/A	1064710	1032100	1032101	1032102	1032103	1032104
19"	N/A	N/A	N/A	N/A	1032105	1032106	1032107
20"	N/A	N/A	N/A	N/A	1032108	1032109	1032110

Seat Upholstery - Sail Cloth

19-20" Deep

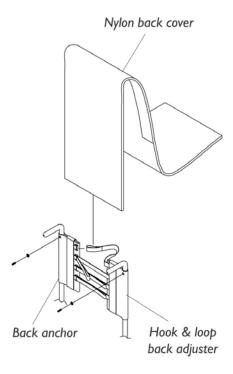
Chair Width	19" Deep	20" Deep
12"	N/A	N/A
13"	N/A	N/A
14"	N/A	N/A
15"	N/A	N/A
16"	N/A	N/A
17"	N/A	N/A
18"	1111857	1111858
19"	1111859	1111860
20"	1111861	1111862

Seat Upholstery Hardware Kits

Seat Depth	Hardware Kit	Screw Quantity/Size per Kit
12-13"	1032184	8 ea. (#10-32 x 3/4")
14-15"	1026931	10 ea. (#10-32 x 3/4")
16-17"	1026932	12 ea. (#10-32 x 3/4")
18-19"	1026933	14 ea. (#10-32 x 3/4")
20"	1046294	16 ea. (#10-32 x 3/4")

Chair Width	18" - 20" Back Height
12" Wide	1113512
13" Wide	1113513
14" Wide	1113514
15" Wide	1113515
16" Wide	1113516
17" Wide	1113517
18" Wide	1113518
19" Wide	1113519
20" Wide	1113520

Adjustable Tension Back Upholstery



Adjustable Tension Back Upholstery

Back Assembly includes Back Anchor, Hook and Loop Adjuster, Back Cover and Instruction Sheet.

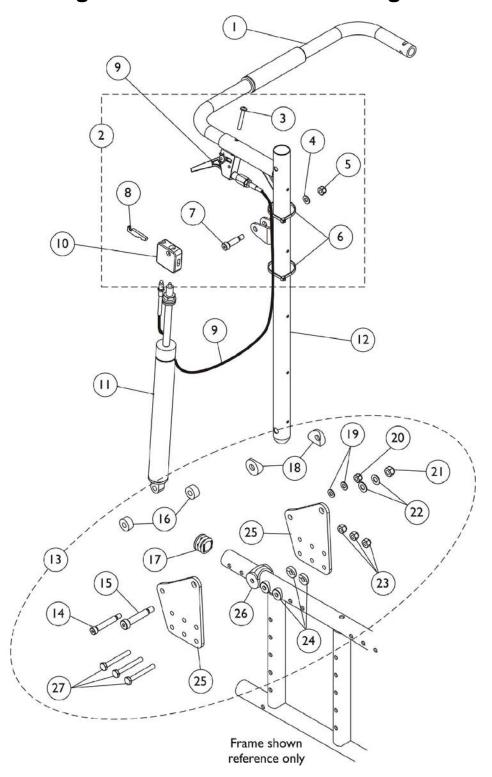
Back Height	Seat Width	Back Anchor	Hook & Loop Adjuster	Back Cover	Back Assembly
10-14"	12"	1046287	1046283	1050685	1079101
10-14"	13"	1046287	1046283	1050688	1079102
10-14"	14"	1046287	1046284	1037929	1079103
10-14"	15"	1046287	1046284	1037930	1079104
10-14"	16"	1046287	1046284	1037931	1079105
10-14"	17"	1046287	1046285	1037932	1079106
10-14"	18"	1046287	1046285	1037933	1079107
10-14"	19"	1046287	1046286	1037934	1079108
10-14"	20"	1046287	1046286	1037935	1079109
12-16"	12"	1037916	1052740	1050686	1052745
12-16"	13"	1037916	1052740	1050689	1052746
12-16"	14"	1037916	1037925	1037918	1039478
12-16"	15"	1037916	1037925	1037919	1039479
12-16"	16"	1037916	1037925	1037920	1039480
12-16"	17"	1037916	1037917	1037921	1039481
12-16"	18"	1037916	1037917	1037922	1039482
12-16"	19"	1037916	1037926	1037923	1039483
12-16"	20"	1037916	1037926	1037924	1039484
4.4.40"	12"	1037720	4050744	4050007	4050747
14-18"	13"		1052741	1050687	1052747
14-18"	13	1037720	1052741	1050690 1037722	1052748
14-18"	15"	1037720	1037736		1039485
14-18"	16"	1037720	1037736	1037723	1039486
14-18"		1037720	1037736	1037724	1039487
14-18"	17"	1037720	1037721	1037725	1039488
14-18"	18"	1037720	1037721	1037726	1039489
14-18"	19"	1037720	1037737	1037727	1039490
14-18"	20"	1037720	1037737	1037728	1039491
20"	14"	1046731	1046732	1046735	1046742
20"	15"	1046731	1046732	1046736	1046743
20"	16"	1046731	1046732	1046737	1046744
20"	17"	1046731	1046733	1046738	1046745
20"	18"	1046731	1046733	1046739	1046746
20"	19"	1046731	1046734	1046740	1046747
20"	20"	1046731	1046734	1046741	1046748

Adjustable Tension Back Upholstery

Adjustable Tension Back Upholstery Hardware

Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
	Α	1026298	Screws with Washers (#10 x 7/8")	2	1
	Α	1039470	Instruction Sheet, Adjustable Tension Back Upholstery	1	1
	Α	See Chart	Back Upholstery -Adjustable Tension	1	1
NOTE: A	- Not Sho	wn			

Reclining Back Hardware for Folding Pushbar



Reclining Back Hardware for Folding Pushbar

Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	See Chart	#1 Folding Pushbar	1	1
2		1127666	Kit, Cable Release Hardware	1	1
3		1025722	Screw, Round Head Machine (#10-32 x 1-1/4")	1	1
4		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
5		1025736	Locknut (1/4-20)	1	1
6		1021260	Cable Tie (5-5/8" Long)	1	2
7		1050153	Screw, Socket Head Shoulder (5/16 x 7/8")	1	1
8		1071735	Lever, Cylinder Release	1	1
9		1069739	Release Handle and Cable	1	1
10		1071718	Bracket, Cylinder Release	1	1
11		1050154	Lock Cylinder, Recline	1	1
12		See Chart	#12 Back Canes	1	1
13	В	1127665	Kit, Reclining Back Hardware	1	1
14		1071736	Screw, Socket Head Shoulder (5/16 x 1-5/8")	1	1
15		1071737	Screw, Socket Head Shoulder (3/8 x 1-5/8")	1	1
16		1069736	Bushing (3/8")	1	2
17		1029501	Plug Button, Black (1")	1	1
18		1071729	Spacer, Coved (3/8 x 1 x 9/16")	1	2
19		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
20		1025736	Locknut (1/4-20)	1	1
21		1026158	Locknut (5/16-18)	1	1
22		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
23		1065362	Locknut (1/4-28)	1	3
24		1009861	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
25		1071739	Bracket, Recliner	1	2
26		1118469	Uni-Washer, Coved	1	1
27		1055349	Screw, Hex Head (1/4-28 x 2")	1	3
_		items 3-8 items 14-27		•	•

#1 Folding Pushbar

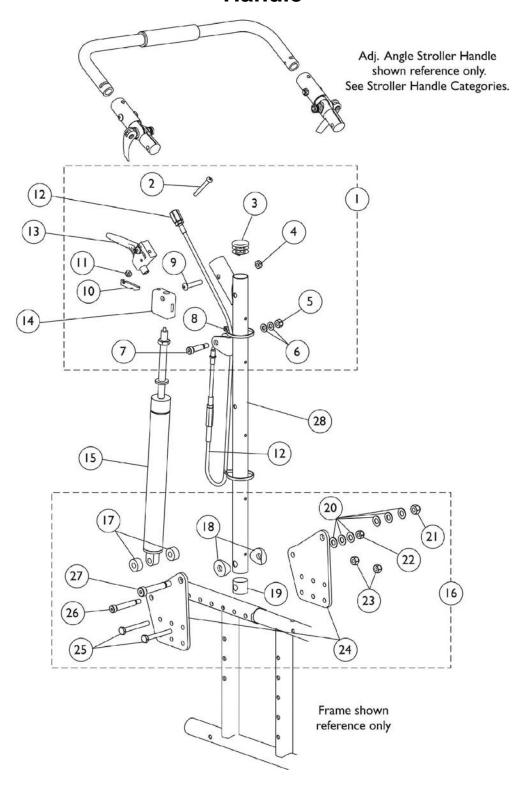
12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1071006	1071007	1071008	1069782	1069783
17" Wide	18" Wide	19" Wide	20" Wide	
1069784	1069785	1071029	1071030	

Reclining Back Hardware for Folding Pushbar

#12 Back Canes

Back Height	Right	Left
18"	1069794	1069795
20"	1069747	1069748
24"	1069751	1069752

Reclining Back Hardware for Adjustable Angle Stroller Handle



Reclining Back Hardware for Adjustable Angle Stroller Handle

Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	1127667	Kit, Cable Release Hardware	1	1
2		1025723	Screw, Phillips Pan Head w/ Patch (10-32 x 1-5/8")	1	1
3		1029501	Plug Button, Black (1")	1	1
4		1025765	Locknut (1/4-28)	1	1
5		1025736	Locknut (1/4-20)	1	1
6		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
7		1050153	Screw, Socket Head Shoulder (5/16 x 7/8")	1	1
8		1021260	Cable Tie (5-5/8" Long)	1	2
9		1055309	Screw, Button Head (1/4-28 x 1-1/4")	1	1
10		1071735	Lever, Cylinder Release	1	1
11		1025735	Locknut (#10-32)	1	1
12		1082638	Cable Release Assembly	1	1
13		1078318	Handle, Cable Release	1	1
14		1071718	Bracket, Cylinder Release	1	1
15		1076526	Cylinder, Recliner	1	1
16	В	1127668	Kit, Reclining Back Hardware	1	1
17		1069736	Bushing (3/8")	1	2
18		1071729	Spacer, Coved (3/8 x 1 x 9/16")	1	2
19		1081265	Plug	1	1
20		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	6
21		1026158	Locknut (5/16-18)	1	1
22		1025736	Locknut (1/4-20)	1	2
23		1065362	Locknut (1/4-28)	1	2
24		1071739	Bracket, Recliner	1	2
25		1055349	Screw, Hex Head (1/4-28 x 2")	1	2
26		1071736	Screw, Socket Head Shoulder (5/16 x 1-5/8")	1	1
27		1071737	Screw, Socket Head Shoulder (3/8 x 1-5/8")	1	1 1
28		See Chart	#28 Back Canes	1	1
		items 2-11	·	•	
В	- includes	items 17-27			

#28 Back Canes

Back Height	Right	Left
18"	1076527	1076528
20"	1083897	1083898
24"	1083904	1083924

Reclining Back Conversion Kits

Reclining Back Kits for Adjustable Angle Stroller Handle

Chair Width	18" Back Height	20" Back Height	24" Back Height
14"	1128184	1128185	1128186
15"	1128187	1128188	1128189
16"	1128190	1128191	1128192
17"	1128193	1128194	1128195
18"	1128196	1128197	1128198
19"	1128199	1128200	1128201
20"	1128202	1128203	1128204

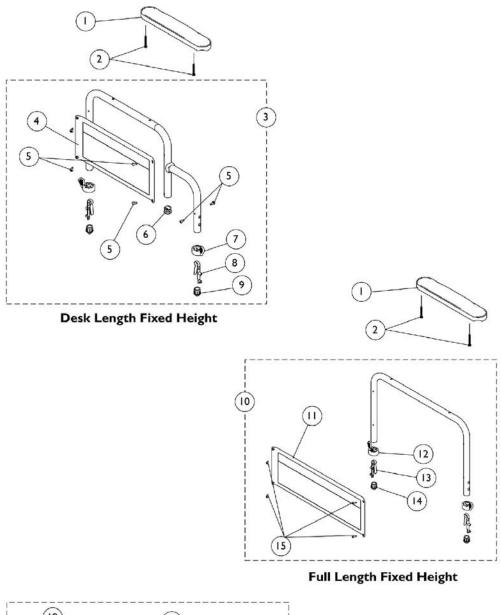
Reclining Back Kits contain all parts necessary to convert an existing Non-Reclining Allergro/Compass XE to a Recliner. Kits contain: Back Upholstery, Headrest, Pillow, Canes, Cable Releases, Axle Mounting Plate and Attaching Hardware.

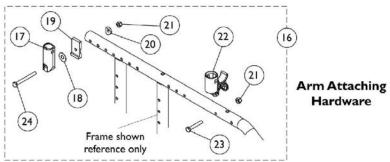
Reclining Back Kits for Folding Pushbar

Chair Width	18" Back Height	20" Back Height	24" Back Height
14"	1128241	1128242	1128243
15"	1128244	1128245	1128246
16"	1128247	1128248	1128249
17"	1128250	1128251	1128252
18"	1128253	1128254	1128255
19"	1128256	1128257	1128258
20"	1128259	1128260	1128261

Reclining Back Kits contain all parts necessary to convert an existing Non-Reclining Allergro/Compass XE to a Recliner. Kits contain: Back Upholstery, Headrest, Pillow, Canes, Cable Releases, Axle Mounting Plate and Attaching Hardware.

Fixed Height Arms





Fixed Height Arms

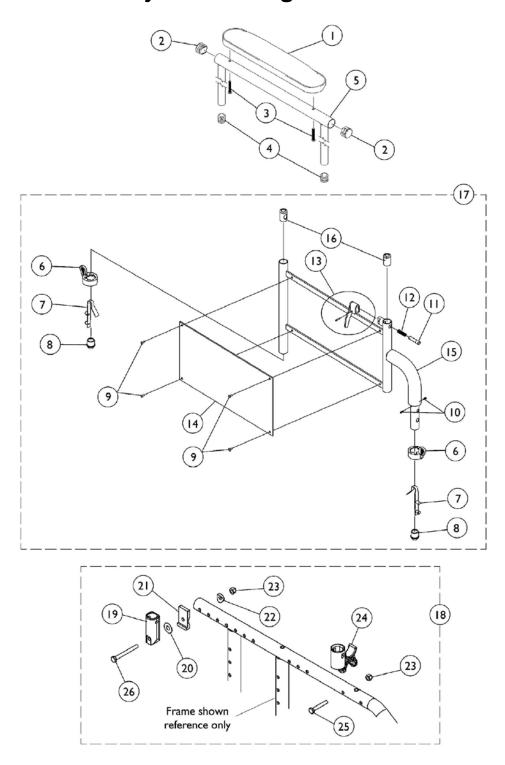
Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	8881053570	Arm Pads with Screws - Desk Length	2	1
1	Α	8881053571	Arm Pads with Screws - Full Length	2	1
2		1034083	Package, Screws Phillips Head (#10-32 x 1-1/8")	2	1
3	В	1108604	Arm Assembly, Desk Length Conventional - Right	1	1
3	В	1108605	Arm Assembly, Desk Length Conventional - Left	1	1
4		1017866	Clothing Guard, Desk Length - Right	1	1
4		1017867	Clothing Guard, Desk Length - Left	1	1
5		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	6
6		1027097	Plug Button, Black (3/4")	1	1
7		1015450	Handle, Quad Release	1	2
8		1018225	Spring and Button Lock	1	2
9		1036484	Plug, Arm Tube (3/4")	1	2
10	C,E	8881128750	Arm Assembly, Full Length Conventional - Right	1	1
10	C,E	8881128751	Arm Assembly, Full Length Conventional - Left	1	1
11		1064131	Clothing Guard, Full Length - Right/ Left	1	1
12		1015450	Handle, Quad Release	1	2
13		1018225	Spring and Button Lock	1	2
14		1036484	Plug, Arm Tube (3/4")	1	2
15		1116900	Screw, Self Tapping (#6-20 x 1/2")	1	4
16	D	1127672	Kit, Arm Socket	1	1
17		1068443	Arm Socket, Rear	1	1
18		1046497	Washer, Nylon (5/16 x 7/8 x 1/64")	1	1
19		1124948	Mount, Rear Socket	1	1
20		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
21		1065362	Locknut (1/4-28)	1	2
22		1036485	Arm Socket	1	1
23		1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	1
24		1055351	Screw, Hex Head (1/4-28 x 2-1/2")	1	1

NOTE: A - Specify U67 (Black) upholstery color when ordering B - Includes items 4-9

C - Includes items 11-15

D - Includes items 17-24
E - Specify frame finish 24P (Wet Black) when ordering.

Adjustable Height Arms



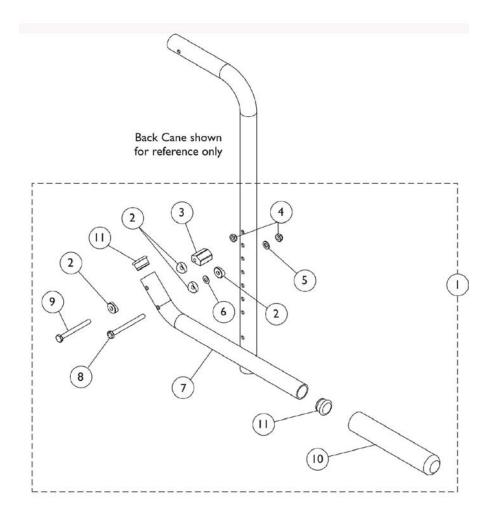
Adjustable Height Arms

Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	8881053570	Arm Pads with Screws - Desk Length	2	1
1	Α	8881053571	Arm Pads with Screws - Full Length	2	1
2		1027095	Plug Button, Black (7/8")	1	2
3		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
4		1035614	Plug Button (5/8") Black	1	2
5		1038470	Arm Tube Assembly w/o Pad w/ Plug Buttons, Conventional - Desk Length (Right/Left) (Black)	1	1
5		1068576	Arm Tube Assembly w/o Pad w/ Plug Buttons, Conventional - Full Length (Right/Left) (Black)	1	1
6		1015450	Handle, Quad Release	1	2
7		1018225	Spring and Button Lock	1	2
8		1036484	Plug, Arm Tube (3/4")	1	1
9		1028645	Rivet	1	4
10		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
11		47471X068	Locking Pin	1	1
12		47471X074	Spring, Arm Lock	1	1
13		1090768	Kit, Lock Handle w/Rivets (both LT & RT side)	2	1
14		1064129	Clothing Guard	1	1
15		1037718	Grip, Foam	1	1
16		1036150	Anti-Rattle	1	1
17	В	1036783	Arm Base Assembly, Adjustable Height Conventional - Right	1	1
17	В	1036784	Arm Base Assembly, Adjustable Height Conventional - Left	1	1
18	С	1127672	Kit, Arm Socket	1	1
19		1068443	Arm Socket, Rear	1	1
20		1046497	Washer, Nylon (5/16 x 7/8 x 1/64")	1	1
21		1124948	Mount, Rear Socket	1	1
22		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
23		1065362	Locknut (1/4-28)		2
24		1036485	Arm Socket	1	1
25		1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	1
26		1055351	Screw, Hex Head (1/4-28 x 2-1/2")	1	1

NOTE: A - Specify U67 (Black) upholstery color when ordering.
B - Includes items 6-16

C - Includes items 19-26

Cantilever Arms - AT99N Non-Locking Bolt On

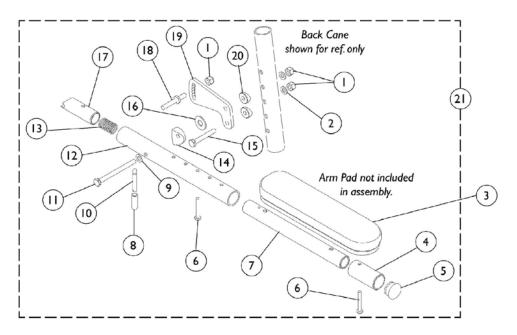


Cantilever Arms - AT99N Non-Locking Bolt On

Item				Quan	tity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	1118594	Cantilever Arm Assembly - Right	1	1
2			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
3			Cam, Cantilever Arm	1	1
4			Locknut (1/4-28)	1	2
5			Washer (1/4 x 1/2 x 1/16")	1	1
6			Washer, Nylon (1/4 x 1/2 x 1/32")	1	1
7			Tube, Cantilever Arm	1	1
8			Screw, Hex Head Cap (1/4-28 x 2-3/4")	1	1
9			Screw, Hex Head (1/4-28 x 2-1/2")	1	1
10			Grip, Foam Hand (6-7/8" Long)	1	1
11			Plug Button (1")	1	2
1	Α	1118595	Cantilever Arm Assembly - Left	1	1
2			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
3			Cam, Cantilever Arm	1	1
4			Locknut (1/4-28)	1	2
5			Washer (1/4 x 1/2 x 1/16")	1	1
6			Washer, Nylon (1/4 x 1/2 x 1/32")	1	1
7			Tube, Cantilever Arm	1	1
8			Screw, Hex Head Cap (1/4-28 x 2-3/4")	1	1
9			Screw, Hex Head (1/4-28 x 2-1/2")	1	1
10			Grip, Foam Hand (6-7/8" Long)	1	1
11			Plug Button (1")	1	2

NOTE: A - Includes items 2-11

Cantilever Arms - Bolt On (AT55D & AT55F)



Bolt On Cantilever Arm without Arm Pads

Cantilever Arms - Bolt On (AT55D & AT55F)

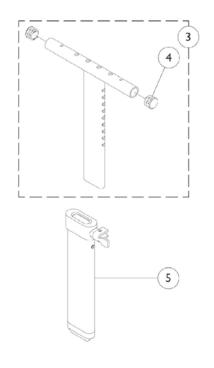
Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1065362	Locknut (1/4-28)	1	3
2		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
3	Α	8881053578	Arm Pads, Vinyl, Desk Length with Screws (9" L x 2" W)	2	1
3	Α	8881053577	Arm Pads, Vinyl, Full Length with Screws (14" L x 2" W)	2	1
4		1042598	Tube, Arm Extension	1	1
5		1056328	Plug Button (1")	1	1
6		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
7		1068600	Slide Tube, Cantilever Arm	1	1
8		1059271	Tip, Protective (Black)	1	1
9		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	1
10		1058545	Lever, Actuator	1	1
11		1059374	Screw, Hex Head Cap (1/4-28 x 3")	1	1
12		1068588	Arm Tube	1	1
13		1011511	Spring, Compression (1")	1	1
14		40157X020	Spacer, Coved (1/4 x 1 x 9/16")	1	1
15		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	1
16		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
17		1058232	Plug, Latch	1	1
18		1058231	Pin, Locking	1	1
19		1058542	Bracket, Armrest Mounting	1	1
20		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
21	B,C	1068654	Kit, Cantilever Arm, Bolt On - Right	1	1
21	B,C	1068655	Kit, Cantilever Arm, Bolt On - Left	1	1

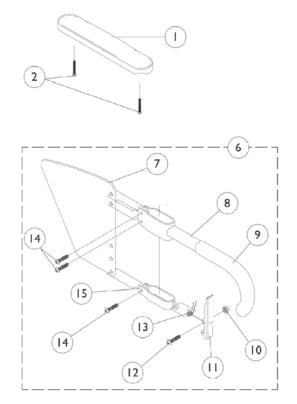
NOTE: A - Specify upholstery color U67 Black when ordering.

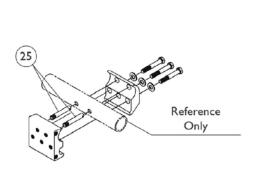
B - Arms do not include Arm Pads, they must be ordered separately.

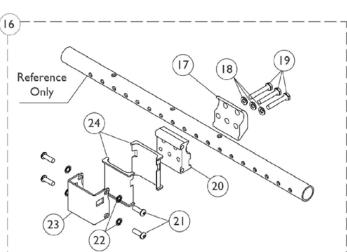
C - Includes items 1,2,4-20

"T" Arm and Hardware









"T" Arm and Hardware

Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	8881053570	Arm Pads with Screws - Desk Length	2	1
1	Α	8881053571	Arm Pads with Screws - Full Length	2	1
2		1055205	Package, Screw Phillips Head (#10-32 x 1-3/8")	2	1
3		1069639	"T" Arm w/ Plug Buttons, Desk Length - Low Range	1	1
3		1069643	"T" Arm w/ Plug Buttons, Full Length - Low Range	1	1
3		1069641	"T" Arm w/ Plug Buttons, Desk Length - High Range	1	1
3		1069645	"T" Arm w/ Plug Buttons, Full Length - High Range	1	1
4		1027095	Plug Button, Black (7/8")	1	2
5		1069635	Arm Post, Low Range	1	1
5		1069637	Arm Post, High Range	1	1
6	В	1073424	Kit, Clothing Guard, Low Range - Right	1	1
6	В	1073425	Kit, Clothing Guard, Low Range - Left	1	1
6	В	1073422	Kit, Clothing Guard, High Range - Right	1	1
6	В	1073423	Kit, Clothing Guard, High Range - Left	1	1
7		1069651	Clothing Guard, High Range	1	1
7		1069652	Clothing Guard, Low Range	1	1
8		1069634	Support Tube, Low Range - Right	1	1
8		1073247	Support Tube, Low Range - Left	1	1
8		1069650	Support Tube, High Range - Right	1	1
8		1073246	Support Tube, High Range - Left	1	1
9		1028427	Grip, Foam	1	1
10		1025731	Locknut (#10-32)	1	1
11		1073235	Lock Lever	1	1
12		1025716	Screw, Phillips Head (#10-32 x 11/16")	1	1
13		1073196	Spring	1	1
14		1006773	Screw, Socket Head (1/4-20 x 1/2")	1	3
15		1075069	Clamp, Clothing Guard - Right	1	1
15		1075070	Clamp, Clothing Guard - Left	1	1
16	С	1069627	Arm Post Attaching Hardware, Clamp On	1	1
17		1069605	Clamp, "T" Arm Socket -Inside	1	1
18		1026907	Washer (1/4 x 1/2 x 1/16")	1	3
19		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	3
20		1075162	Clamp, "T" Arm Socket -Outside	1	1
21		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	4
22		1026108	Lockwasher (1/4 x 15/32 x 1/64")	1	4
23		1069620	Bracket, Socket	1	1
24		1069609	Insert, Arm Socket	1	2
25		1058545	Lever, Actuator	1	1
	D	See Chart	"T" Arm Kits (Includes items 1-3,5-6)	1	1
NOTE: A	Specify	l I I67 (Black) unholster		I	

NOTE: A - Specify U67 (Black) upholstery color when ordering. B - Includes items 7-15

C - Includes items 17-24 D - Not Shown

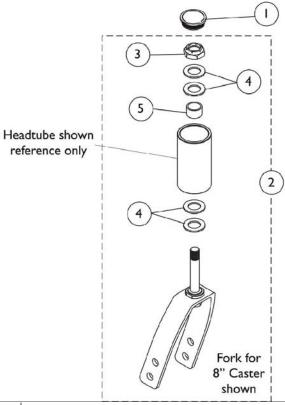
"T" Arm and Hardware

"T" Arm Kits (Includes items 1-3,5-6)

Part Number	Arm Style
8881074078	Desk Length, Pediatric (1 Pair)
8881074079	Desk Length, Adult (1 Pair)
8881074080	Full Length, Pediatric (1 Pair)
8881074081	Full Length, Adult (1 Pair)
Specify U67 (Black) upholstery color when ordering.	·

Forks and Hardware

See Owner's Manual for Fork and Caster seat to floor (STF) combinations



Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1038353	Cap, Caster Headtube	1	1
2	A,B	1111933	Kit, 3" Fork and Stem w/ Hardware (Single Hole Fork)	1	1
2	A,C	1118545	Kit, 5" Fork and Stem w/ Hardware (3 Hole Fork)	1	1 1
2	A,D	1118546	Kit, 8" Fork and Stem w/ Hardware (2 Hole Fork)	1	1
3		1025737	Locknut (1/2-20)	1	1
4		1026174	Washer (1/2 x 7/8 x 3/64")	1	4
5		1111931	Spacer (1/2 x 5/8 x 3/8")	1	1

NOTE: A - Includes Fork plus items 3-5

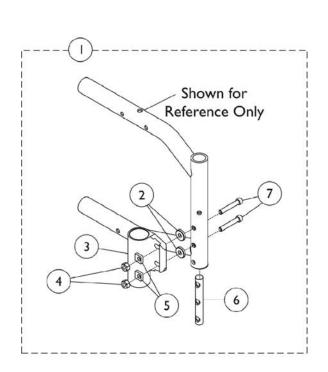
- B Used with 3" or 5" casters. See Owner's Manual for Fork and Caster seat to floor (STF) combinations.
- C Used with 3", 5", or 6 x 1" casters. See Owner's Manual for Fork and Caster seat to floor (STF) combinations.
- D Used with 6 x 2", or 8" casters. See Owner's Manual for Fork and Caster seat to floor (STF) combinations.

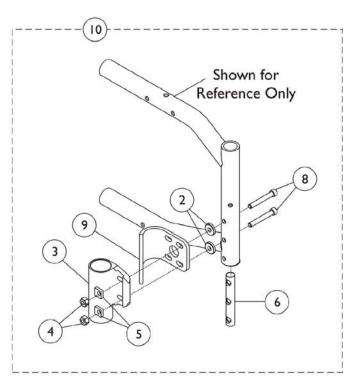
Caster Wheels

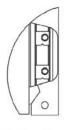
Casters

Wheel Style	Wheel Size	Tire Type	Bearing	Bearing Spacer	Caster Wheel w/ Bearings	Tire	Tube/ Insert
AT900	3"	Urethane	40117X026	1026172	1032190	N/A	N/A
5ALUM	5"	Urethane	40117X026	1026172	1026952	N/A	N/A
AT901	5"	Urethane	40117X026	1026172	1029496	N/A	N/A
AT902	6 x 1"	Urethane	40117X026	1026172	1029500	N/A	N/A
6SKYWAY	6 x 1"	Urethane	40117X026	1026172	1026956	N/A	N/A
1259	6 x 2"	Semi Pneumatic	1006049	1020592	1115179	N/A	N/A
AT903	8 x 1-1/4"	Urethane	1006049	1020592	1038161	1038157	N/A
1228	8 x 1-3/4"	Semi Pneumatic	1006049	1020592	1070811	N/A	N/A

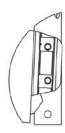
Caster Headtubes and Attaching Hardware



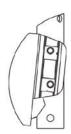




0° Camber



3° Camber



6° Camber

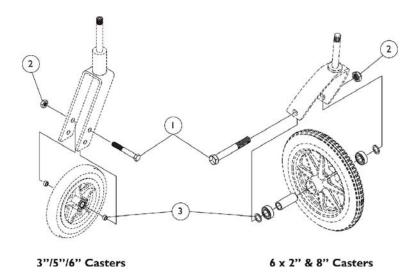
Caster Headtubes and Attaching Hardware

Item				Quan	tity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	1124943	Headtube Assembly	1	1
2			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
3			Headtube -Right	1	1
3			Headtube -Left	1	1
4			Locknut (1/4-28)	1	4
5			Cam, Positioning	1	4
6			Insert, Frame	1	2
7			Screw, Socket Head (1/4-28 x 1-1/2")	1	4
10	В	1124950	Headtube Assembly, TRO	1	1
2			Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
3			Headtube -Right	1	1
3			Headtube -Left	1	1
4			Locknut (1/4-28)	1	4
5			Cam, Positioning	1	4
6			Insert, Frame	1	2
8			Screw, Socket Head (1/4-28 x 1-3/4")	1	4
9			Bracket, Front, Black	1	1
	С	1127673	Hardware Kit, Headtube Attaching	1	1
2			Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
4			Locknut (1/4-28)	1	2
5			Cam, Positioning	1	2
6			Insert, Frame	1	1
7			Screw, Socket Head (1/4-28 x 1-1/2")	1	2

NOTE: A - Includes items 2-7 B - Includes items 2-6, 8 and 9.

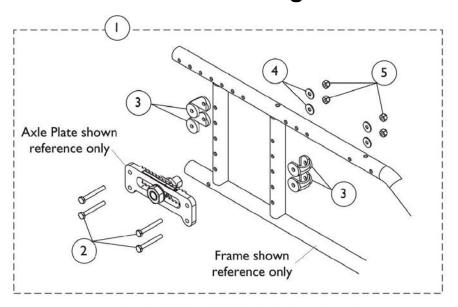
C - Not shown. Includes items 2 and 4-7.

Caster Hardware

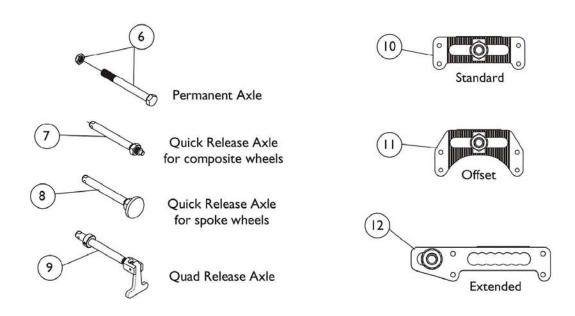


Wheel Style	Wheel Size	Tire Type	#1 Axle	#2 Locknut	#3 Axle Spacer
AT900/5ALUM/ AT901	3"/5"	Urethane	1026908	1025730	1026102
AT902/ 6SKYWAY	6"	Urethane	1025764	1025730	1026102
1259	6 x 2"	Semi Pneumatic	1025726	1025734	1025724
AT903	8 x 1-1/4"	Urethane	1025726	1025734	1025724
1228	8 x 1-3/4"	Semi Pneumatic	1025726	1025734	1025724

Axles and Axle Mounting Plates



Axle Plate Attaching Hardware



Axles and Axle Mounting Plates

Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
1	Α	1127674	Kit, Axle Plate Hardware	1	1
2		1055349	Screw, Hex Head (1/4-28 x 2")	1	4
3		1118469	Uni-Washer, Coved	1	4
4		1026900	Washer (1/4 x 23/32 x 1/16")	1	4
5		1065362	Locknut (1/4-28)	1	4
6		1047714	Screw, Hex Head (1/2-20 x 5") w/ Locknut	1	1
7	D	1040361	Axle, Quick Release w/ Locknut (1/2" x 5")	1	1
8	Е	1113049	Axle, Quick Release with Dome Button (Black)	1	1
9		1069340	Axle, Quad Release with Clip	1	1
10	В	1126266	Axle Mounting Plate Assembly -Right	1	1
10	В	1126267	Axle Mounting Plate Assembly -Left	1	1
10	С	1127122	Axle Mounting Plate Assembly -Right	1	1
10	С	1127123	Axle Mounting Plate Assembly -Left	1	1
11	В	1126268	Axle Mounting Plate Assembly (Offset) -Right	1	1
11	В	1126269	Axle Mounting Plate Assembly (Offset) -Left	1	1
11	С	1127129	Axle Mounting Plate Assembly (Offset) -Right	1	1
11	С	1127130	Axle Mounting Plate Assembly (Offset) -Left	1	1
12	В	1108340	Axle Mounting Plate Assembly (Extended) -Right	1	1
12	В	1108341	Axle Mounting Plate Assembly (Extended) -Left	1	1 1
12	С	1108342	Axle Mounting Plate Assembly (Extended) -Right	1	1 1
12	С	1108343	Axle Mounting Plate Assembly (Extended) -Left	1	1

NOTE: A - Includes items 2-5

B - Used with Permanent or Quick Release Axles. Includes bushing, washers, and locknuts.

C - Used with Quad Release Axles. Includes bushing, washers, and locknuts.
D - Used with composite rear wheels
E - Used with spoke rear wheels

Composite Rear Wheels (without Handrims)

Wheel Style	Wheel Size	Tire Type	Wheel w/o Handrim	Tire	Tube/ Insert	Bearing	Hub Spacer
20COM	20 x 1-3/8"	Pneumatic	1026422	1017519	1017520	40117X022	1015756
20COM	20 x 1-3/8"	Pneumatic w/ Flat Free	1026423	1017519	1023322	40117X022	1015756
20COM	20 x 1-1/4"	Urethane	1038364	1037774	N/A	40117X022	1015756
22COM	22 x 1-3/8"	Pneumatic	1026420	1018544	1018545	40117X022	1015756
22COM	22 x 1-3/8"	Pneumatic w/ Flat Free	1026421	1018544	1023323	40117X022	1015756
22COM	22 x 1-1/4"	Urethane	1032116	1028250	N/A	40117X022	1015756
24COM7	24 x 1-1/4"	Urethane	1032118	1026904	N/A	40117X022	1015756
24COM7	24 x 1-3/8"	Pneumatic	1026362	40176X060	40176X061	40117X022	1015756
24COM7	24 x 1-3/8"	Pneumatic w/ Flat Free	1026363	40176X060	1010906	40117X022	1015756
24COM7	24 x 1-1/4"	KIK	1091330	1062852	N/A	40117X022	1015756

Spoke Rear Wheels (without Handrims)

Wheel Style	Wheel Size	Tire Type	Wheel w/o Hdrm.	Tire	Tube/ Insert	Bearing	Hub Spacer
20SP	20 x 1-3/8"	Pneumatic	1115585	1017519	1017520	40117X021	1015756
20SP	20 x 1-3/8"	Pneumatic w/ Flat Free	1115589	1017519	1023322	40117X021	1015756
22SP	22 x 1-3/8"	Pneumatic	1115656	1018544	1018545	40117X021	1015756
22SP	22 x 1-3/8"	Pneumatic w/ Flat Free	1115658	1018544	1023323	40117X021	1015756
24SP	24 x 1-3/8"	Pneumatic	1115660	40176X060	40176X061	40117X021	1015756
24SP	24 x 1-3/8"	Pneumatic w/ Flat Free	1116707	40176X060	1010906	40117X021	1015756
24SP	24 x 1"	Primo	1115662	1026138	1032240	40117X021	1015756
24SP	24 x 1"	KIK	1114112	1062852	N/A	40117X021	1015756

Spoke Rear Wheels

(with Handrims)

Spoke Wheels are not available with Natural Fit Handrims installed. These handrims must be ordered separately. See Natual Fit Handrim category.

Wheel Style	Tire Type	Anodized Aluminum	Black Plastic Coated	8 Vertical Projection	8 Oblique Projection
20SP	Pneumatic	1115584	1115423	N/A	N/A
20SP	Pneumatic w/ Flat Free	1115586	1115424	N/A	N/A
22SP	Pneumatic	1115588	1115591	1115425	N/A
22SP	Pneumatic with Flat Free	1115590	1115593	1115426	N/A
24SP	Pneumatic	1115594	1115599	1115427	1115428
24SP	Pneumatic with Flat Free	1115597	1115601	1115429	1115430
24SP	Primo	1115602	1115603	1115431	1115432
24SP	KIK	1115645	1115646	1115447	1115448

Handrims

For Natural Fit Handrims please refer to that particular category.

Non Projection Handrims

Wheel Style	Anodized Aluminum	Black Plastic Coated
20COM	1033374	1115400
20SP	1043442	1043688
22COM	1033373	1115401
22SP	1043443	1043689
24COM7	1033372	1115397
24SP	1026136	1035612

Projection Handrims

Wheel Style	8 Vertical Projections (Black)	8 Oblique Projections (Black)	12 Vertical Projections (Black)
20COM	N/A	N/A	N/A
20SP	N/A	N/A	N/A
22COM	1115412	N/A	N/A
22SP	1115407	N/A	N/A
24COM7	1115394	1115396	1115395
24SP	1115408	1115411	N/A

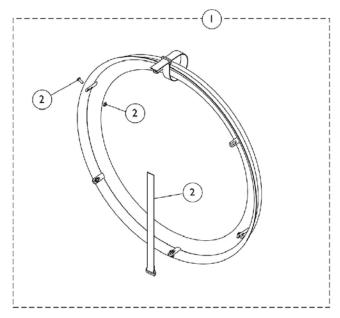
Handrim Hardware

(Hardware Kits To Attach A Single Handrim Only)

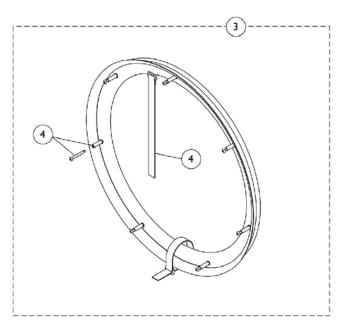
For Natural Fit Handrim Hardware please refer to the Natural Fit Handrim category.

Wheel Style	Anodized Aluminum	Black Plastic Coated	8 Vertical Projections	8 Oblique Projections	12 Vertical Projections
20COM	1025153	1025158	N/A	N/A	N/A
20SP	1043708	1043708	N/A	N/A	N/A
22COM	1026384	1026384	1026384	N/A	N/A
22SP	1043708	1043708	1026910	N/A	N/A
24COM7	1026384	1026383	1026380	1026381	1026382
24SP	1026910	1026910	1026910	1026910	N/A

Handrims and Handrim Hardware - Natural Fit



6 Point Attaching Wheels (Spoke Wheels)



7 Point Attaching Wheels (Composite Wheels)

Handrims and Handrim Hardware - Natural Fit

Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1		See Chart	#1 Natural Fit Handrims - 6 Point Attaching Wheels (Spoke Wheels)	1	1
2	Α	1145679	Kit, Handrim Attaching Hardware - 6 Point	1	1 1
			Screw, Phillips Pan Head (#10-32 x 1/2")	1	6
			Locknut (#10-32)	1	6
			Strap, Securing	1	2
3		See Chart	#3 Natural Fit Handrims - 7 Point Attaching Wheels (Composite Wheels)	1	1
4	В	1145680	Kit, Handrim Attaching Hardware - 7 Point	1	1
			Screw, Phillips Pan Head with Patch (#10-32 x 1-3/4")	1	7
			Spacer (3/16 x 5/16 x 1-1/16")	1	7
			Strap, Securing	1	2
	С	1144492	Instruction Sheet, Natural Fit Handrims	1	1

NOTE: A - Includes Screws, Locknuts, and Securing Straps.

B - Includes Screws, Spacers, and Securing Straps.

C - Not Shown

#1 Natural Fit Handrims - 6 Point Attaching Wheels (Spoke Wheels)

Handrims sold as 1 each. Includes all Attaching Hardware (item 2) and Instruction Sheet.

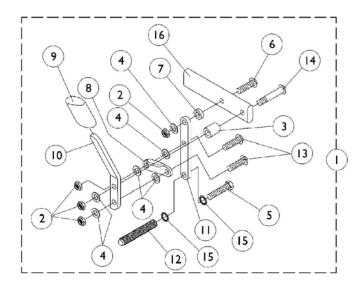
Grip Style	22" Wheels	24" Wheels	25" Wheels	26" Wheels
Standard	1145545	1145546	1145547	1145548
Super Grip	1145549	1145550	1145551	1145552

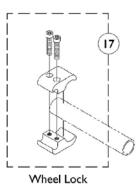
#3 Natural Fit Handrims - 7 Point Attaching Wheels (Composite Wheels)

Handrims sold as 1 each. Includes all Attaching Hardware (item 4) and Instruction Sheet.

Grip Style	24" Wheels
Standard	1145553
Super Grip	1145554

High Mount Wheel Lock Push to Lock





Attaching Hardware

High Mount Wheel Lock Push to Lock

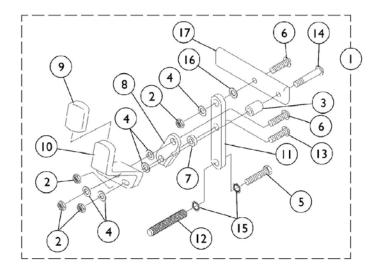
Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1	С	1029423	Wheel Lock Assembly - Right	1	1
1	С	1029424	Wheel Lock Assembly - Left	1	1
2		1025765	Locknut (1/4-28)	1	4
3		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
4		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	6
5		1055346	Screw, Hex Head Cap (1/4-28 x 3/4")	1	1
6		1055306	Screw, Button Head Cap (1/4-28 x 7/8")	1	1
7		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1 1
8		1018733	Link	1	1 1
9		1006490	Tip, Black	1	1
10		1038344	Handle, Hill Holder - Right	1	1
10		1038345	Handle, Hill Holder - Left	1	1
11		1028416	Link, Wheel Lock	1	1 1
12		1029420	Shoe, Wheel Lock	1	1
13		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	2
14		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
15		1026108	Lockwasher (1/4 x 15/32 x 1/64")	1	1
16		1028399	Strap, Wheel Lock	1	1
17	A,B	1039343	Kit, Hardware, Clamp Wheel Lock	1	1
			Clamp, Wheel Lock (Non-Threaded) (7/8")	1	2
			Clamp, Wheel Lock (Threaded) (7/8")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4
17	A,B	1039344	Kit, Wheel Lock Attaching Hardware (1" tubing)	1	1
			Clamp, Wheel Lock, Threaded (1")	1	2
			Clamp, Wheel Lock, Non-Threaded (1")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4

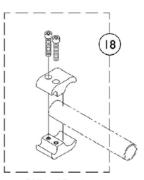
NOTE: A - Wheel Locks can be mounted either on the seat rails or the frame. Frames use the 7/8" clamp and seat rails use the 1" clamp.

B - Includes enough hardware to attach 1 pair of wheel locks. Includes 4 ea. half clamps and 4 ea. screws.

C - Includes items 2-16

High Mount Wheel Lock Pull to Lock





Wheel Lock Attaching Hardware

High Mount Wheel Lock

Pull to Lock

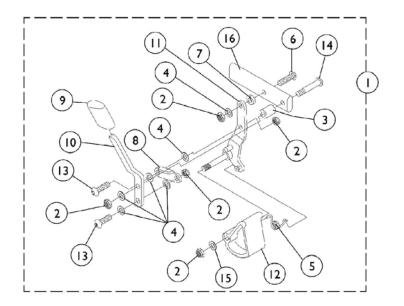
Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1	С	1038552	Wheel Lock Assembly -Right	1	1
1	С	1038553	Wheel Lock Assembly -Left	1	1 1
2		1025765	Locknut (1/4-28)	1	4
3		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1 1
4		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	5
5		1055346	Screw, Hex Head Cap (1/4-28 x 3/4")	1	1 1
6		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	2
7		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1 1
8		1018733	Link	1	1 1
9		1006490	Tip, Black	1	2
10		1031780	Handle, Pull/Lock (Black) - Right	1	1 1
10		1031781	Handle, Pull/Lock (Black) - Left	1	1 1
11		1028416	Link, Wheel Lock	1	1
12		1029420	Shoe, Wheel Lock	1	1
13		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	1
14		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
15		1026108	Lockwasher (1/4 x 15/32 x 1/64")	1	2
16		1026907	Washer (1/4 x 1/2 x 1/16")	1	1 1
17		1028399	Strap, Wheel Lock	1	1 1
18	A,B	1039343	Kit, Hardware, Clamp Wheel Lock	2	1 1
			Clamp, Wheel Lock (Non-Threaded) (7/8")	1	2
			Clamp, Wheel Lock (Threaded) (7/8")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4
18	A,B	1039344	Kit, Wheel Lock Attaching Hardware (1" tubing)	1	1 1
			Clamp, Wheel Lock, Threaded (1")	1	2
			Clamp, Wheel Lock, Non-Threaded (1")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4

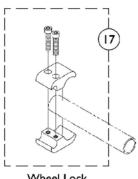
NOTE: A - Wheel Locks can be mounted either on the seat rails or the frame. Frames use the 7/8" clamp and seat rails use the 1" clamp.

B - Includes enough hardware to attach 1 pair of wheel locks. Includes 4 ea. half clamps and 4 ea. screws.

C - Includes items 2-17

High Mount Wheel Lock with Hill Holder





Wheel Lock Attaching Hardware

High Mount Wheel Lock with Hill Holder

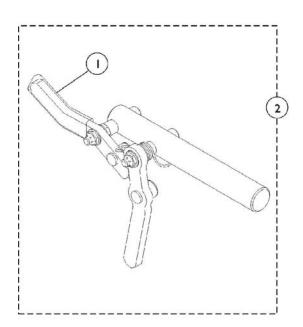
Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
1	С	1039323	Hill Holder Wheel Lock Assembly -Right	1	1
1	С	1039324	Hill Holder Wheel Lock Assembly -Left	1	1
2		1025765	Locknut (1/4-28)	1	5
3		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
4		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	6
5		1016650	Spring Torsion - Right	1	1
5		1016651	Spring Torsion - Left	1	1
6		1055306	Screw, Button Head Cap (1/4-28 x 7/8")	1	1
7		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
8		1018727	Link, Stop	1	1
9		1006490	Tip, Black	1	1
10		1038344	Handle, Hill Holder - Right	1	1
10		1038345	Handle, Hill Holder - Left	1	1
11		1026829	Bracket - Right	1	1
11		1026830	Bracket - Left	1	1
12		1015857	Shoe	1	1
13		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	2
14		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
15		1013971	Washer, Nylon (1/4 x 7/16 x 5/64")	1	1 1
16		1028399	Strap, Wheel Lock	1	1
17	A,B	1039343	Kit, Hardware, Clamp Wheel Lock	2	1 1
			Clamp, Wheel Lock (Non-Threaded) (7/8")	1	2
			Clamp, Wheel Lock (Threaded) (7/8")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4
17	A,B	1039344	Kit, Wheel Lock Attaching Hardware (1" tubing)	1	1
			Clamp, Wheel Lock, Threaded (1")	1	2
			Clamp, Wheel Lock, Non-Threaded (1")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4

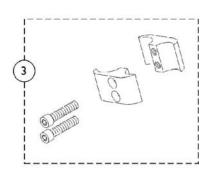
NOTE: A - Wheel Locks can be mounted either on the seat rails or the frame. Frames use the 7/8" clamp and seat rails use the 1" clamp.

B - Includes enough hardware to attach 1 pair of wheel locks. Includes 4 ea. half clamps and 4 ea. screws.

C - Includes items 2-16

Hideaway Undermount Wheel Lock (HUMW)

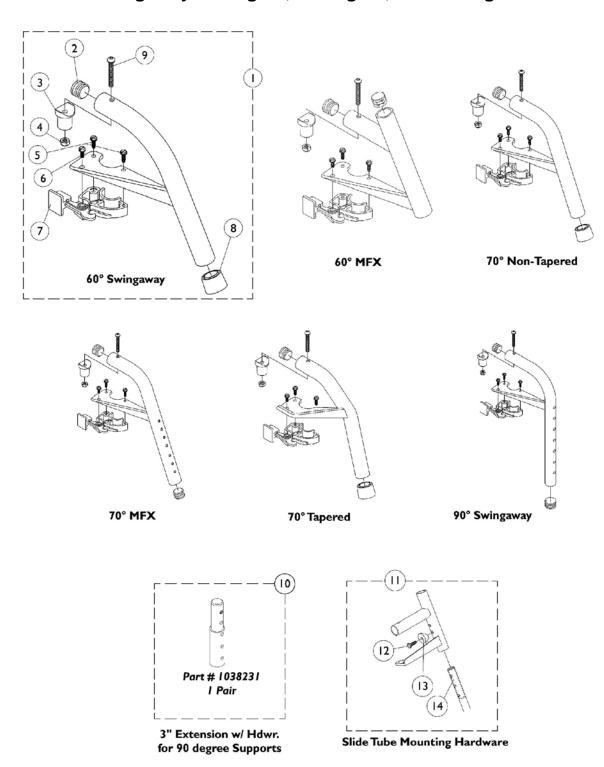




Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1		1006490	Tip, Black	1	1
2		1093376	Wheel Lock Assembly, Undermount - Right	1	1 1
2		1093377	Wheel Lock Assembly, Undermount - Left	1	1 1
3	Α	1068210	Kit, Wheel Lock Attaching Hardware (1" Tubing)	1	1 1
			Screw, Allen Head (1/4-20 x 1")	1	2
			Clamp, Non-Threaded	1	1 1
			Clamp, Threaded	1	1 1
NOTE: A	- Includes	2 ea. half clamps and	2 ea. screws	1	

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Footrest Support Assemblies Swingaway 60 Degree, 70 Degree, and 90 Degree



Footrest Support Assemblies

Swingaway 60 Degree, 70 Degree, and 90 Degree

Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1	A,B	See Chart	#1 Footrest Support Assemblies (60°, 70°, and 90°)	1	1
2		1029501	Plug Button, Black (1")	1	1 1
3		1017148	Plug, Pivot	1	1 1
4		1025736	Locknut (1/4-20)	1	1 1
5		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
6		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1 1
7		1025454	Latch Housing - Right	1	1 1
7		1025455	Latch Housing - Left	1	1 1
8		1026124	Anti-Rattle Collar	1	1 1
9		1022831	Screw, Button Head (1/4-20 x 1-7/8")	1	1
10	Α	8881038231	Kit, 3" Extension w/ Hardware	2	1 1
11	С	1026703	Kit, Pivot/Slide Tube Mounting Hardware	2	1
12		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	2
13		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
14		1020534	Insert, Threaded	1	2

NOTE: A - Specify frame finish when ordering.

B - Includes items 2-9

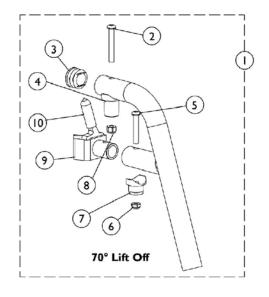
C - Includes items 12-14

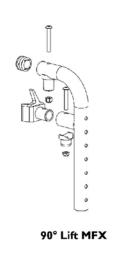
#1 Footrest Support Assemblies (60°, 70°, and 90°)

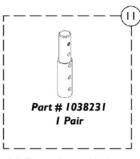
Includes Footrest Support and items 2-9

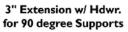
Footrest Support Style	60° Swingaway	60° MFX	70° Non Tapered	70° MFX	70° Tapered	90° Swingaway
Right	8881026992	8881026998	8881026994	8881047481	8881026996	8881062596
Left	8881026993	8881026999	8881026995	8881047480	8881026997	8881062597
Specify frame finish when ordering						

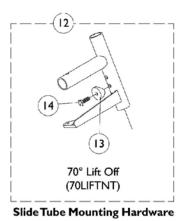
Lift Off Footrest Support Assemblies 70° and 90°











Lift Off Footrest Support Assemblies 70° and 90°

Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1	A,B	See Chart	#1 Lift Off Footrest Support Assemblies (70° and 90°)	1	1
2		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1 1
3		1029501	Plug Button, Black (1")	1	1
4		1017148	Plug, Pivot	1	1
5		1083099	Screw, Socket Button Head (1/4-28 x 1-1/2")	1	1
6		1025765	Locknut (1/4-28)	1	1
7		1128273	Pivot	1	1
8		1025736	Locknut (1/4-20)	1	1
9	С	1128283	Latch Assembly - Right	1	1 1
9	С	1128284	Latch Assembly - Left	1	1
10		1129492	Package, Tip Protective	10	1
11	Α	8881038231	Kit, 3" Extension w/ Hardware	2	1 1
12	D	1028004	Kit, Pivot Slide Tube Mounting Hardware	2	1 1
13		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
14		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	1

NOTE: A - Specify frame finish when ordering.
B - Includes Footrest Support and items 2-10
C - Includes item 10, Protective Tip

D - Includes items 13-14

#1 Lift Off Footrest Support Assemblies (70° and 90°)

Includes Footrest Support and items 2-9

Footrest Support	70°	90° MFX
Right	8881128286	8881128829
Night	See Note(s) A	See Note(s) A
Left	8881128287	8881128830
Leit	See Note(s) A	See Note(s) A
Right	1120398	N/A
Nigrit	See Note(s) B	IV/A
Left	1120399	N/A
Leit	See Note(s) B	IV/A

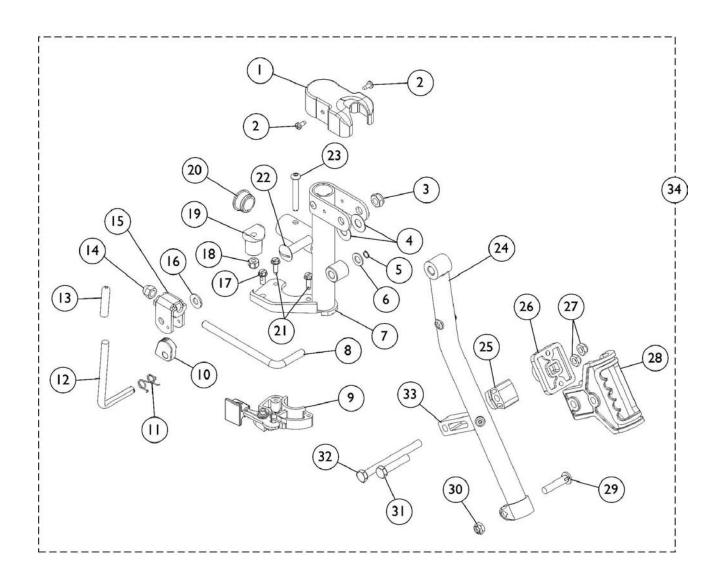
NOTE: A - For use on Adult Chairs.

B - For use on Pediatric Chairs.

Specify frame finish when ordering

Ratchet Style (Before 9/21/05)

Specify frame finish when ordering. Legrest Support does not include Legrest Pad



Legrest Support Assembly - AT5044 Ratchet Style (Before 9/21/05)

Specify frame finish when ordering. Legrest Support does not include Legrest Pad

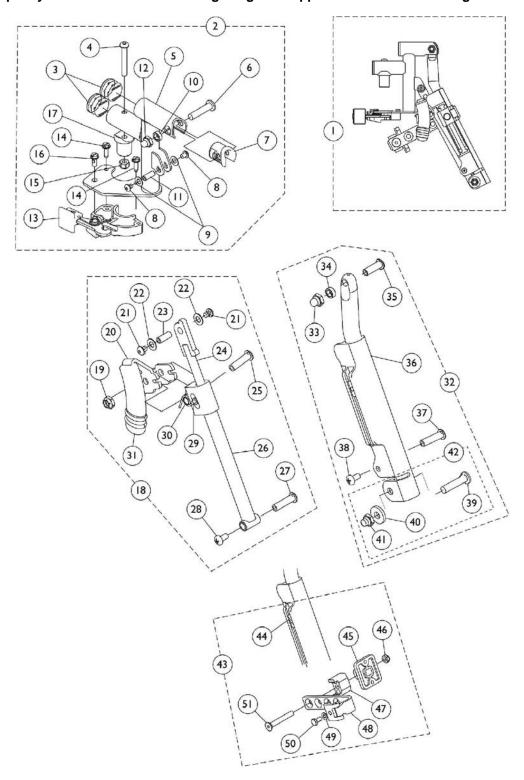
Item	-	-	line of dorning. Logicost oupport dood not moiddo L		tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1017187	Cover, Top	1	1
2		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
3		40363X000	Hex Nut (3/8"-16)	1	1
4		1058636	Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
5		1040831	Snap Ring	1	1 1
6		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1 1
7	В	8881065812	Bracket, Legrest Support - Right	1	1 1
7	В	8881065813	Bracket, Legrest Support - Left	1	1 1
8		1113030	Bar, Ratchet	1	1 1
9		1025454	Latch Housing - Right	1	1 1
9		1025455	Latch Housing - Left	1	1 1
10		1037125	Cam, Legrest	1	1 1
11		1037485	Spring, Release	1	1 1
12		1065802	Handle, Release	1	1 1
13		1040060	Tip	1	1
14		10261X000	Acorn Nut (5/16"-24)	1	1 1
15		04528X002	Bracket, Release (Chrome)	1	1 1
16		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
17		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1 1
18		1025736	Locknut (1/4-20)	1	1 1
19		1017148	Plug, Pivot	1	1
20		1056328	Plug Button (1")	1	1
21		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
22		11919X000	Screw, Truss Head (3/8-16 x 1-1/2")	1	1
23		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
24		1043556	Tube, Elevating Support (Black) - Right	1	1
24		1043557	Tube, Elevating Support (Black) - Left	1	1
25		1025133	Spacer, Legrest Pad	1	1 1
26		04526X019	Plate, Legrest Pad	1	1 1
27		1025730	Locknut (5/16-24)	1	3
28		1032266	Bracket, Legrest Pad Mounting	1	1
29		1026030	Screw, Lug (5/16-24 x 1-3/8")	1	1 1
30		1025730	Locknut (5/16-24)	1	3
31		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
32		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
33		1032267	Spacer, Legrest Pad Mounting	1	1
34	Α	8881065806	Legrest Support Assembly - Right	1	1
34	Α	8881065807	Legrest Support Assembly - Left	1	1

NOTE: A - Includes Items 1-33 B - Specify frame finish when ordering

See Calf Pad and Ratchet Assembly sections for their prospective part numbers.

Wedge Style ("D" shaped tubing) Introduced 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.



Wedge Style ("D" shaped tubing) Introduced 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item	·		Their ordering. Legiost support does not moral		ity Per
Number	Note	Part Number	Description	Package	Assembly
1	A,G	8881130740	Legrest Assembly, Elevating - Right	1	1
1	A,G	8881130741	Legrest Assembly, Elevating - Left	1	1 1
2	B,G	8881130755	Support Assembly, Legrest - Right	1	1 1
3			Plug Button (1")	1	2
4			Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1 1
5			Bracket, Legrest Support - Right	1	1 1
6			Screw, Lug (5/16-24 x 1-3/8")	1	1 1
7			Plug, Insert (7/8")	1	1 1
8			Screw, Button Head Cap (10-32 x 1/4")	1	2
9			Washer (1/4 x 1/2 x 1/32")	1	2
10			Spacer (5/16 x 1/2 x 3/16")	1	1 1
11			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1 1
12			Nut, Low Cap (5/16"-24)	1	1 1
13			Latch Housing - Right	1	1 1
14			Screw, Hex Head (#10-32 x 5/8")	1	2
15			Locknut (1/4-20)	1	1 1
16			Screw, Hex Head (#10-32 x 1/2")	1	1 1
17			Plug, Pivot	1	1 1
3		1140823	Package, Plug Buttons (1")	10	1
2	B,G	8881130756	Support Assembly, Legrest - Left	1	1
3			Plug Button (1")	1	2
4			Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1 1
5			Bracket, Legrest Support - Left	1	1 1
6			Screw, Lug (5/16-24 x 1-3/8")	1	1 1
7			Plug, Insert (7/8")	1	1 1
8			Screw, Button Head Cap (10-32 x 1/4")	1	2
9			Washer (1/4 x 1/2 x 1/32")	1	2
10			Spacer (5/16 x 1/2 x 3/16")	1	1 1
11			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1 1
12			Nut, Low Cap (5/16"-24)	1	1 1
13			Latch Housing - Left	1	1 1
14			Screw, Hex Head (#10-32 x 5/8")	1	2
15			Locknut (1/4-20)	1	1
16			Screw, Hex Head (#10-32 x 1/2")	1	1 1
17			Plug, Pivot	1	1 1
3		1140823	Package, Plug Buttons (1")	10	1
18	С	1130749	Pivot Rod Assembly - Right	1	1
19			Locknut (1/4-20)	1	1
20			Lever, Release - Right	1	1 1
21			Screw, Button Head Cap (10-32 x 1/4")	1	2
22			Washer (1/4 x 1/2 x 1/32")	1	2
23			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1 1

Wedge Style ("D" shaped tubing) Introduced 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item				Quan	tity Per
Number	Note	Part Number	Description	Package	Assembly
24			Rod, Pivot	1	1
25			Screw, Button Head (1/4-20 x 1-1/4")	1	1
26			Guide, Pivot Rod	1	1
27			Rivnut (10-32 x 1")	1	1
28			Screw, Pan Head (#10-24 x 3/8")	1	1
29			Pin, Roller	1	1
30			Spring, Torsion	1	1
31			Cap, Brake	1	1
31		1130584	Package, Tips	10	1
18	С	1130750	Pivot Rod Assembly - Left	1	1
19			Locknut (1/4-20)	1	1
20			Lever, Release - Left	1	1
21			Screw, Button Head Cap (10-32 x 1/4")	1	2
22			Washer (1/4 x 1/2 x 1/32")	1	2
23			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1
24			Rod, Pivot	1	1
25			Screw, Button Head (1/4-20 x 1-1/4")	1	1
26			Guide, Pivot Rod	1	1
27			Rivnut (10-32 x 1")	1	1
28			Screw, Pan Head (#10-24 x 3/8")	1	1
29			Pin, Roller	1	1
30			Spring, Torsion	1	1
31			Cap, Brake	1	1
31		1130584	Package, Tips	10	1
32	D,G	8881130751	Kit, Elevating Support Tube - Right	1	1
33	·		Nut, Low Cap (5/16"-24)	1	1
34			Spacer (5/16 x 1/2 x 3/16")	1	1
35			Screw, Lug (5/16-24 x 1-3/8")	1	1
36			Tube, Elevating Legrest Support, Color - Right	1	1
37			Rivnut (10-32 x 1")	1	1
38			Screw, Pan Head (#10-24 x 3/8")	1	1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1
40			Washer (11/32 x 13/16 x 1/8")	1	1
41			Nut, Low Cap (5/16"-24)	1	1
32	D,G	8881130752	Kit, Elevating Support Tube - Left	1	1
33			Nut, Low Cap (5/16"-24)	1	1
34			Spacer (5/16 x 1/2 x 3/16")	1	1
35			Screw, Lug (5/16-24 x 1-3/8")	1	1
36			Tube, Elevating Legrest Support, Color - Left	1	1
37			Rivnut (10-32 x 1")	1	1
38			Screw, Pan Head (#10-24 x 3/8")	1	1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1

Wedge Style ("D" shaped tubing) Introduced 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
40			Washer (11/32 x 13/16 x 1/8")	1	1
41			Nut, Low Cap (5/16"-24)	1	1 1
42	E	1130753	Kit, Pivot Slide Tube Attaching Hardware	1	1 1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1
40			Washer (11/32 x 13/16 x 1/8")	1	1 1
41			Nut, Low Cap (5/16"-24)	1	1 1
43	F	1130754	Kit, Legrest Pad Hardware	1	1 1
44			T-Nut (1/4-20)	1	1 1
45			Plate, Legrest Pad	1	1 1
46			Locknut (5/16-18)	1	1 1
47			Spacer, Legrest Pad	1	1 1
48			Bracket, Adjustable Legrest Pad	1	1 1
49			Washer (1/4 x 1/2 x 1/16")	1	1 1
50			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	1
51			Screw, "C" Sunk Socket Head (5/16-18 x 2-1/4")	1	1

NOTE: A - Includes items 2,18,32, & 43

B - Includes items 3-17

C - Includes items 19-31

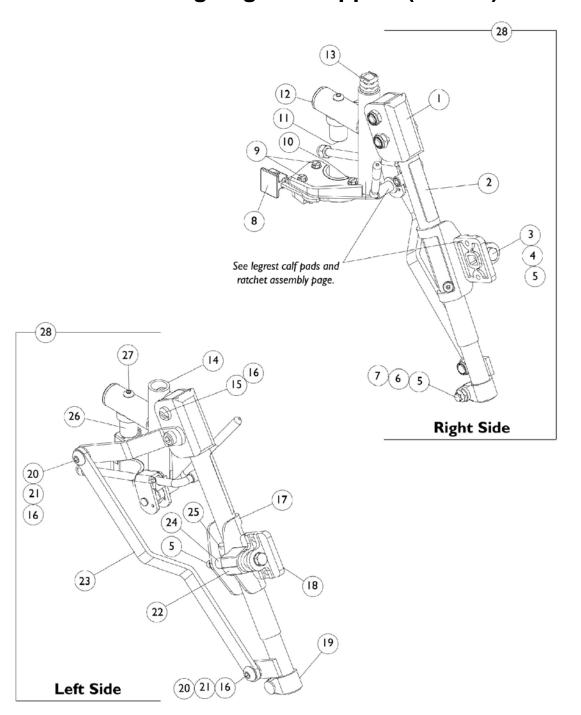
D - Includes items 33-41

E - Includes items 39-41

F - Includes items 44-51

G - Specify frame finish when ordering

Articulating Legrest Support (ATL4A)

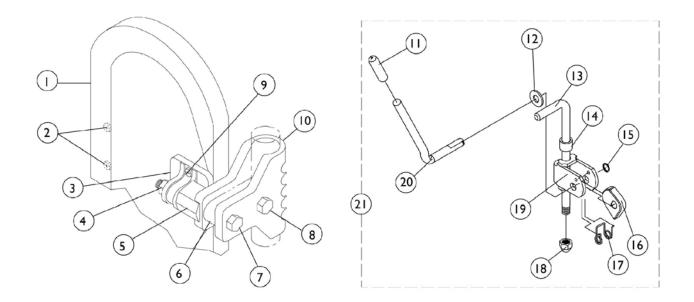


Articulating Legrest Support (ATL4A)

Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1022877	Tube Support and Drive Link - Right	1	1
1		1022878	Tube Support and Drive Link - Left	1	1 1
2		1024911	Decal, Smartleg	1	1 1
3		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1 1
4		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1 1
5		60264X001	Locknut (5/16-24)	1	2
6		1027377	Washer (#20)	1	1 1
7		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1 1
8		1025454	Latch Housing - Right	1	1 1
8		1025455	Latch Housing - Left	1	1 1
9		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
10		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1 1
11		1025736	Locknut (1/4-20)	1	1 1
12		1029501	Plug Button, Black (1")	1	1 1
13		1027097	Plug Button, Black (3/4")	1	1 1
14		1082538	Articulating Legrest Support - Right	1	1 1
14		1082539	Articulating Legrest Support - Left	1	1 1
15		1022854	Screw, Slotted Head Shoulder (1/2 x 1-1/8")	1	1 1
16		40363X000	Hex Nut (3/8"-16)	1	3
17		1025104	Bracket, Legrest (Chrome)	1	1 1
18		04526X019	Plate, Legrest Pad	1	1 1
19		1022848	Slide Tube, Articulating (Chrome) - Right	1	1 1
19		1022849	Slide Tube, Articulating (Chrome) - Left	1	1 1
20		1022866	Screw, Socket Button Head (3/8-16 x 3/4")	1	2
21		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
22		1025133	Spacer, Legrest Pad	1	1 1
23		1022846	Bar, Link	1	1 1
24		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1 1
25		48823X008	Spring	1	1 1
26		1017148	Plug, Pivot	1	1 1
27		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1 1
28	Α	1082540	Articulating Legrest Support Assembly - Right	1	1 1
28	Α	1082541	Articulating Legrest Support Assembly - Left	1	1 1
NOTE: A	- Includes	Items 1-27	1		

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Legrest Calf Pads and Ratchet Assembly

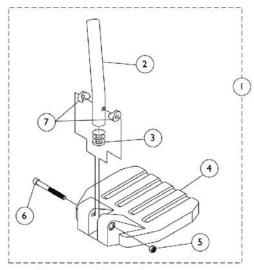


Legrest Calf Pads and Ratchet Assembly

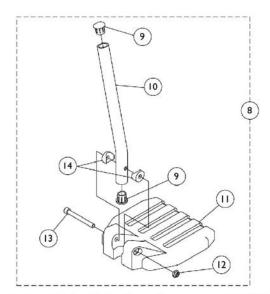
Item				Quant	ity Per
Number	Note	Part Number	Description	Package	Assembly
1	B,A	88804529X003	Pad, Legrest Vinyl - Right	1	1
1	B,A	88804529X004	Pad, Legrest Vinyl - Left	1	1
1	C,G,A	8881091764	Pad, Legrest Vinyl - Right/Left	1	1
2		40163X006	Screw, Phillips Head (#10-14 x 1/16")	1	1
3		04526X019	Plate, Legrest Pad	1	1
4		1025730	Locknut (5/16-24)	1	1
5		1025133	Spacer, Legrest Pad	1	1
6		1032267	Spacer, Legrest Pad Mounting	1	1
7		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
8		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
9		1066591	Screws, Phillips Head (#10-32 x 11/16")	1	1
10		1032266	Bracket, Legrest Pad Mounting	1	1
11		1040060	Tip	1	2
12		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
13	D	42326X004	Bar, Ratchet - Right/Left	1	2
13	E	42326X001	Bar, Rachet	1	2
14		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	2
15		1040831	Snap Ring	1	2
16		1037125	Cam, Legrest	1	2
17		1037485	Spring, Release	1	2
18		10261X000	Acorn Nut (5/16"-24)	1	2
19		04528X002	Bracket, Release (Chrome)	1	2
20		1037126	Handle, Release	1	2
21	D,G	1046329	Kit, Elevating Legrest Ratchet Hardware	2	1
21	E,G	1096974	Kit, Ratchet Elevating Legrest	2	1
	D,F	1042798	Instruction Sheet, Ratchet Kit	1	1
	E,F	1096943	Instruction Sheet, Ratchet Kit	1	1

NOTE: A - Specify U67 upholstery color when ordering.

- B 12-15" wide chairs C 16-20" wide chairs
- D ATL4A Articulating Legrests
- E Used only on Ratchet Style AT5044 Elevating Legrests
- F Not Shown
- G Includes items 11-20 plus instruction sheet



Used on all front riggings <u>except</u>
Wedge Style Elevating Legrests AT5044



Used on Wedge Style Elevating Legrests AT5044

Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1	F	See Chart	#1 60° Footrest (13-19")	1	1
1	F	See Chart	#1 60° MFX Footrest (9-3/4-14")	1	1
1	F	See Chart	#1 70° Non Tapered Footrest (14-19")	1	1
1	F	See Chart	#1 70° Tapered Footrest (14-1/2-19-1/2")	1	1
1	F	See Chart	#1 AT5044 Elevating Legrest - Ratchet Style (16-20")	1	1
2	Α	1120382	Pivot Slide Tube, Curved End - Long (9-7/8" Long)	1	1
2	В	1120389	Pivot Slide Tube, Straight - Long (9-7/8")	1	1
2	С	1120390	Pivot Slide Tube, Straight - 2" Longer ALPT (11-7/8")	1	1
2	D	1120391	Pivot Slide Tube, Curved End - 2" Longer ALPT (11-7/8")	1	1
3		1134426	Package, Plug Buttons (3/4")	10	1
4		1026879	Footplate, Composite - Small (6" W x 6" L)	1	1
4		1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
4		1026881	Footplate, Composite - Large (8" W x 6" L)	1	1
5		1025195	Locknut (1/4-20)	1	1
6		60285X006	Screw, Socket Head Cap (1/4-20 x 2-1/4")	1	1
7		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
8	G	See Chart	#8 AT5044 Elevating Legrest - Wedge Style (16-20")	1	1
9		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
10	Е	1134428	Pivot Slide Tube Assembly w/ Plug Button	1	1
10	Е	1134429	Pivot Slide Tube Assembly, 2" Longer w/ Plug Button	1	1
11		1026879	Footplate, Composite - Small (6" W x 6" L)	1	1
11		1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
11		1026881	Footplate, Composite - Large (8" W x 6" L)	1	1
12		1025195	Locknut (1/4-20)	1	1
13		60285X006	Screw, Socket Head Cap (1/4-20 x 2-1/4")	1	1
14		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2

NOTE: A - 60° Footrests, and AT5044 Ratchet Style Legrests

B - 70° Footrests

C - 70° Footrests, and AT5044 Ratchet Style Legrests

D - 60° Footrest

E - AT5044 Wedge Style Legrests

F - Includes items 2-7

G - Includes items 9-14

#1 60° Footrest 13-19" Curved End

Right/Left	Small	Small	Medium	Medium	Large	Large
	Long	2" Longer	Long	2" Longer	Long	2" Longer
	14" wide	14" wide	15-16" wide	15-16" wide	17-20" wide	17-20" wide
Right	1028391	1120416	1028387	1120418	1028383	1120420

#1 60° Footrest 13-19" Curved End

Right/Left	Small	Small	Medium	Medium	Large	Large
	Long	2" Longer	Long	2" Longer	Long	2" Longer
	14" wide	14" wide	15-16" wide	15-16" wide	17-20" wide	17-20" wide
Left	1028392	1120417	1028388	1120419	1028384	1120421

#1 60° MFX Footrest 9-3/4 - 14" Curved End

Right/Left	Small Short 14" wide	Medium Short 15-16" wide	Large Short 17-20" wide
Right	1028391	1028387	1028383
Left	1028392	1028388	1028384

#1 70° Non Tapered Footrest 14-19" Straight

Right/Left	Small Short 14" wide	Small 2" Longer 14" wide	Medium Short 15-16" wide	Medium 2" Longer 15-16" wide	Large Short 17-20" wide	Large 2" Longer 17-20" wide
Right	1120404	1120410	1120406	1120412	1120408	1120414
Left	1120405	1120411	1120407	1120413	1120409	1120415

#1 70° Tapered Footrest 14-1/2 - 19-1/2" Straight

Right/Left	Small Short 16-17" wide	Small 2" Longer 16-17" wide	Medium Short 18-19" wide	Medium 2" Longer 18-19" wide	Large Short 20" wide	Large 2" Longer 20" wide
Right	1120404	1120410	1120406	1120412	1120408	1120414
Left	1120405	1120411	1120407	1120413	1120409	1120415



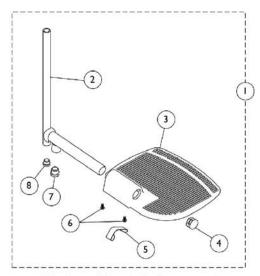
#1 AT5044 Elevating Legrest - Ratchet Style 16-20" Curved End

Right/Left	Small Long 14" wide	Small 2" Longer 14" wide	Medium Long 15-16" wide	Medium 2" Longer 15-16" wide	Large Long 17-20" wide	Large 2" Longer 17-20" wide
Right	1028391	1120416	1028387	1120418	1028383	1120420
Left	1028392	1120417	1028388	1120419	1028384	1120421

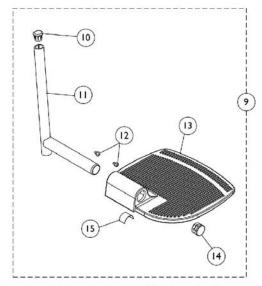
#8 AT5044 Elevating Legrest - Wedge Style 16-20" Curved End

Right/Left	Small Long 14" wide	Small 2" Longer 14" wide	Medium Long 15-16" wide	Medium 2" Longer 15-16" wide	Large Long 17-22" wide	Large 2" Longer 17-22" wide
Right	1132078	1132107	1132080	1132109	1132082	1132111
Left	1132079	1132108	1132081	1132110	1132083	1132112

Footplate and Pivot Tube Assemblies - A1564 Extra Large Aluminum



Used on all front riggings <u>except</u>
Wedge Style AT5044 Elevating Legrests



Used on Wedge Style AT5044 Elevating Legrests

Footplate and Pivot Tube Assemblies - A1564 Extra Large **Aluminum**

Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1	A,C	1120339	Footplate w/ Pivot Tube, Extra Large Aluminum - Right	1	1
1	A,C	1120340	Footplate w/ Pivot Tube, Extra Large Aluminum - Left	1	1
1	В,С	1035456	Footplate w/ Pivot Tube, Extra Large Aluminum - Right	1	1
1	В,С	1035457	Footplate w/ Pivot Tube, Extra Large Aluminum - Left	1	1
2	Α	1120330	Pivot Slide Tube with Plug	1	1
2	В	1041526	Pivot/Slide Tube with Plug Button (Aluminum)	1	1
3		44200X025	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right	1	1
3		44200X026	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Left	1	1
4		1130582	Package, Plug Buttons (7/8")	10	1
5		1036123	Spring	1	1
6		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
7		1134426	Package, Plug Buttons (3/4")	10	1
8		1134434	Package, Plug Buttons (5/8")	10	1
9	D,E	1132084	Pivot Slide Tube with Extra Large Footplate Assembly - Right	1	1
9	D,E	1132085	Pivot Slide Tube with Extra Large Footplate Assembly - Left	1	1
10		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
11		1134431	Pivot Slide Tube Assembly w/ Plug Button	1	1
12		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
13		44200X025	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right	1	1
13		44200X026	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Left	1	1
14		1130582	Package, Plug Buttons (7/8")	10	1
15		1036123	Spring	1	1

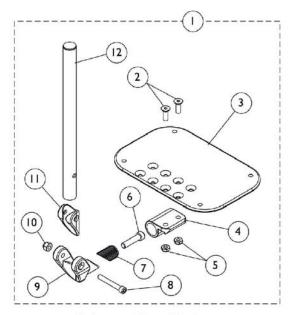
NOTE: A - Used on 60° & 70° Footrests and Ratchet Style AT5044 Legrests. B - Used on ATL4A Articulating Legrests.

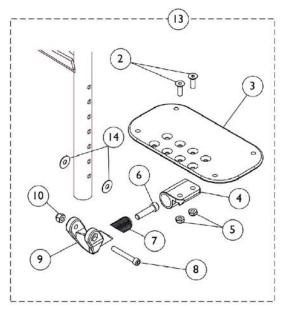
C - Includes items 2-8

D - Includes items 10-15

E - Used on Wedge Style AT5044 Legrests

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

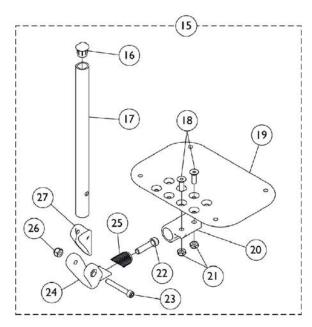




Swingaway Front Riggings
Except 90 Degree and 70 Degree MFX

90 Degree and 70 Degree MFX

Used on all front riggings except Wedge Style AT5044 Elevating Legrests



Used on Wedge Style AT5044 Elevating Legrests

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

Item				Quan	ity Per
Number	Note	Part Number	Description	Package	Assembly
1	D	See Chart	#1 60°, 60° MFX, 70° Non Tapered, & Ratchet	1	1
			Style AT5044 Front Riggings		
1	D	See Chart	#1 70° Tapered Footrests	1	1
1	D	See Chart	#1 ATL4A Articulating Legrests	1	1
2		1113578	Screw, Socket Head C' Sunk (1/4-28 x 3/4")	1	2
3		1113572	Footplate, Medium (4-1/4" Wide x 8" Long)	1	1
3		1113573	Footplate, Large (5-1/4" Wide x 8" Long)	1	1
3		1113574	Footplate, X-Large (6-1/4" Wide x 8" Long)	1	1
3		1113575	Footplate, XX-Large (7-1/4" Wide x 8" Long)	1	1
4		1113528	Bracket, Adjustable Angle Footplate	1	1
5		1025765	Locknut (1/4-28)	1	2
6		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	1
7		1113530	Hinge Attachment	1	1
8		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
9		1113529	Hinge, Adjustable Angle Footrest	1	1
10		1065362	Locknut (1/4-28)	1	1
11		1114688	Spacer, Hinge	1	1
12	Α	1114699	Pivot Slide Tube, Straight (10-1/4")	1	1
12	В	1114700	Pivot Slide Tube, Straight 2" Longer ALPT (12-1/4")	1	1
12	С	1114707	Pivot Slide Tube, Straight (11-7/8")	1	1
13	E	See Chart	#13 70°/90° MFX Footrests	1	1
14		1025456	Washer (3/4 x 1/4 x 1/32")	1	2
15	F	See Chart	#15 Wedge Style AT5044 Elevating Legrests	1	1
16		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
17	G	1134433	Pivot Slide Tube Assembly w/ Plug Button	1	1
17	G	1134432	Pivot Slide Tube Assembly, 2" Longer w/ Plug Button	1	1
18		1113578	Screw, Socket Head C' Sunk (1/4-28 x 3/4")	1	2
19		1113573	Footplate, Large (5-1/4" Wide x 8" Long)	1	1
19		1113574	Footplate, X-Large (6-1/4" Wide x 8" Long)	1	1
19		1113575	Footplate, XX-Large (7-1/4" Wide x 8" Long)	1	1
20		1113528	Bracket, Adjustable Angle Footplate	1	1
21		1025765	Locknut (1/4-28)	1	2
22		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	1
23		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
24		1113529	Hinge, Adjustable Angle Footrest	1	1
25		1113530	Hinge Attachment	1	1
26		1065362	Locknut (1/4-28)	1	1
27		1114688	Spacer, Hinge	1	1

Form No. 04-046

Footplate and Pivot Tube Assemblies - AT5543 Adjustable NOTE: A - 60°, 60° MFX, 70° Tapered, 70° Non Tapered Footrests, and Ratchet Style AT5044 Legrest B - ALPT 2" Longer C - ATI 40 Actionistics in the second content of the second

- C ATL4A Articulating Legrests
- D Includes items 2-12
- E Includes items 2-10 & 14 F Includes items 16-27
- G Wedge Style AT5044 Legrest

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

#1 Adjustable Angle Footplates w/ Pivot Tubes

60°, 60° MFX, 70° Non Tapered, & Ratchet Style AT5044 Front Riggings

Straight Slide Tube (10-1/4")	Right	Left
12-13" Wide (4-1/4" Footplate)	1114640	1114641
14-15" Wide (5-1/4" Footplate)	1114642	1114643
16-17" Wide (6-1/4" Footplate)	1114644	1114645
18-20" Wide (7-1/4" Footplate)	1114646	1114647
ALPT Straight Slide Tube (12-1/4")	Right	Left
12-13" Wide (4-1/4" Footplate)	1114650	1114651
14-15" Wide (5-1/4" Footplate)	1114652	1114653
16-17" Wide (6-1/4" Footplate)	1114654	1114655
18-20" Wide (7-1/4" Footplate)	1114656	1114657

#1 Adjustable Angle Footplates w/ Pivot Tubes

70° Tapered Footrests

Straight Slide Tube (10-1/4")	Right	Left
16" Wide (4-1/4" Footplate)	1114640	1114641
17-18" Wide (5-1/4" Footplate)	1114642	1114643
19-20" Wide (6-1/4" Footplate)	1114644	1114645
ALPT Straight Slide Tube (12-1/4")	Right	Left
16" Wide (4-1/4" Footplate)	1114650	1114651
17-18" Wide (5-1/4" Footplate)	1114652	1114653
19-20" Wide (6-1/4" Footplate)	1114654	1114655

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

#1 Adjustable Angle Footplates w/ Pivot Tubes

ATL4A Articulating Legrests

Straight Slide Tube (10-1/4")	Right	Left
16-17" Wide (5-1/4" Footplate)	1114708	1114709
18-19" Wide (6-1/4" Footplate)	1114710	1114711
20" Wide (7-1/4" Footplate)	1114712	1114713

#13 Adjustable Angle Footplates w/ Pivot Tubes

70°/90° MFX Footrests

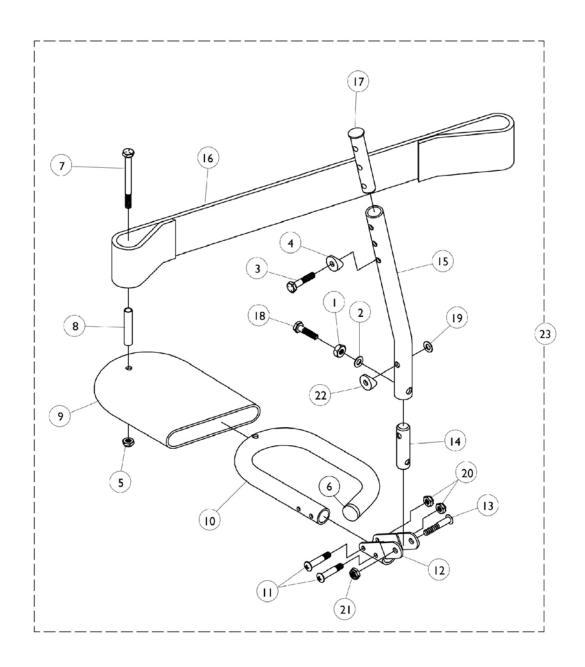
No Slide Tube - Bolts Through Support	Right	Left
12-13" Wide (4-1/4" Footplate)	1114630	1114631
14-15" Wide (5-1/4" Footplate)	1114632	1114633
16-17" Wide (6-1/4" Footplate)	1114634	1114635
18-20" Wide (7-1/4" Footplate)	1114636	1114637

#15 Adjustable Angle Footplates w/ Pivot Tubes

Wedge Style AT5044 Elevating Legrests

Straight Slide Tube (10-1/4")	Right	Left
14-15" Wide (5-1/4" Footplate)	1132061	1132062
16-17" Wide (6-1/4" Footplate)	1132063	1132064
18-22" Wide (7-1/4" Footplate)	1132065	1132066
ALPT Straight Slide Tube (12-1/4")	Right	Left
14-15" Wide (5-1/4" Footplate)	1132089	1132090
16-17" Wide (6-1/4" Footplate)	1132091	1132092
18-22" Wide (7-1/4" Footplate)	1132093	1132094

Footplate and Pivot Tube - Tubular with Attaching Hardware and Heel Loops



Footplate and Pivot Tube - Tubular with Attaching Hardware and Heel Loops

Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1025711	Nut, Hex (1/4-20)	1	1
2		1026108	Lockwasher (1/4 x 15/32 x 1/64")	1	1
3		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	1
4		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
5		1025195	Locknut (1/4-20)	1	1
6		1027097	Plug Button, Black (3/4")	1	1
7		1025709	Screw, Hex Head (1/4-20 x 2-3/4")	1	1
8		1006477	Spacer (1/4 x 11/32 x 1-3/4")	1	1
9		1008552	Cover, Footplate - Medium	1	1
9		1008553	Cover, Footplate - Large	1	1
10		1026404	Tube, Footrest - Medium	1	1
10		1026405	Tube, Footrest - Large	1	1
11		1025714	Screw, Phillips Head (#10-32 x 1-1/8")	1	2
12		1012182	Bracket, Pivot	1	1
13		1023968	Screw, Button Head Socket (1/4-20 x 1-7/16")	1	1
14		1012158	Insert, Slide Tube	1	1
15	Α	1026406	Pivot Slide Tube	1	1
15	Α	1020533	Pivot Slide Tube, 2" Longer	1	1
16		1017621	Heel Loop	1	1
17		1020534	Insert, Threaded	1	1
18		1025713	Screw, Hex Head (1/4-20 x 1")	1	1
19		1025456	Washer (3/4 x 1/4 x 1/32")	1	1
20		1025735	Locknut (#10-32)	1	2
21		1025736	Locknut (1/4-20)	1	1
22		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
23	B,F	1026695	Tubular Footplate Assembly - Right	1	1
23	B,F	1026696	Tubular Footplate Assembly - Left	1	1
23	C,F	1055509	Tubular Footplate Assembly, 2" Longer - Right	1	1
23	C,F	1055510	Tubular Footplate Assembly, 2" Longer - Left	1	1
23	D,F	1026699	Tubular Footplate Assembly - Right	1	1
23	D,F	1026700	Tubular Footplate Assembly - Left	1	1
23	E,F	1055511	Tubular Footplate Assembly, 2" Longer - Right	1	1
23	E,F	1055512	Tubular Footplate Assembly, 2" Longer - Left	1	1

NOTE: A - Includes Threaded Insert, item 17.

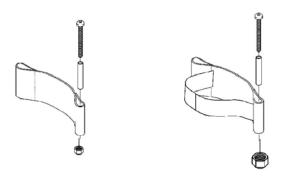
B - 14-15" Non-Tapered Footrest; 16-20" Tapered Footrests.
C - 14-15" Non-Tapered Footrest; 16-17" Tapered Footrests.

D - 16-20" Non-Tapered Footrest.

E - 16-20" Non-Tapered Footrest; 18-20" Tapered Footrests.

F - Includes items 1-22.

Heel Loops



Heel Loop

Heel Loop with Ankle Strap

Composite Footplates - 1651

Footplate Size	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # -Right	Heel Loop w/ Ankle Strap Single # -Left	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Small 6" W	1025234	1035905	1035908	1035909	1035906	1035931
Medium 7" W	1017621	1035917	1053313	1053314	1053329	1035931
Large 8" W	1027000	1035929	1035932	1035933	1035930	1035931

Extra Large Footplates - A1564

Footplate Size	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # -Right	Heel Loop w/ Ankle Strap Single # -Left	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Extra Large 8-3/4" W	1027000	1035929	1035932	1035933	1035930	1035931

Heel Loops

Adjustable Angle Footplates - AT5543

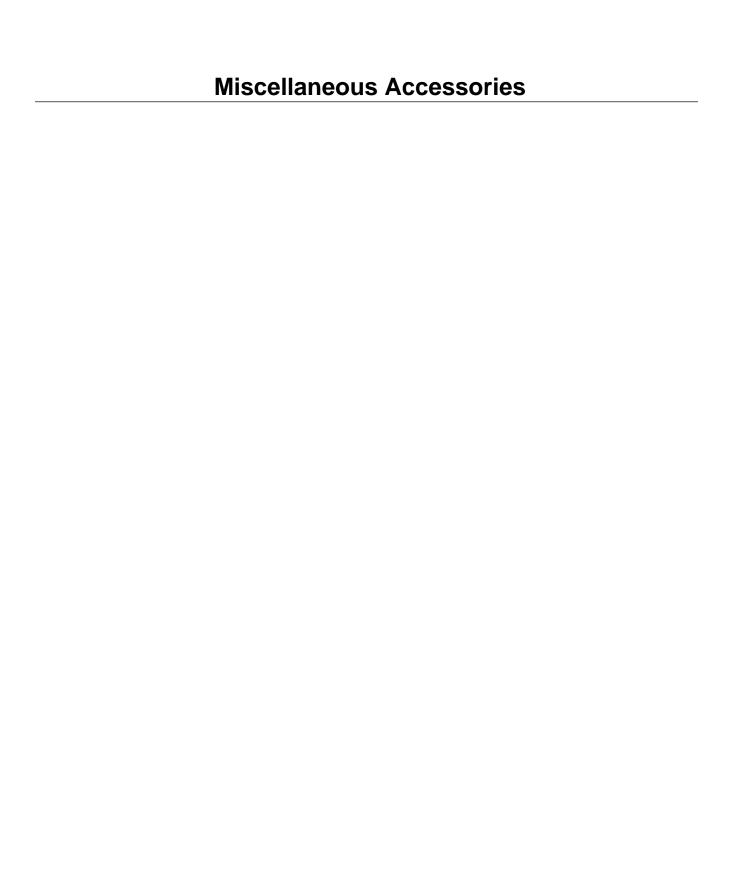
Footplate Size	Heel Loop Single #	Heel Loop Pair #	Heel Loop w/ Ankle Strap Single # - Right	Heel Loop w/ Ankle Strap Single # - Left	Heel Loop w/ Ankle Strap Pair #	Attaching Hardware Pair #
Medium 4-1/4" W	1025234	1035905	1035908	1035909	1035906	1035931
Large 5-1/4" W	1017621	1035917	1053313	1053314	1053329	1035931
X-Large 6-1/4" W	1027000	1035929	1035932	1035933	1035930	1035931
XX-Large 7-1/4" W	1027000	1035929	1035932	1035933	1035930	1035931

Heel Loop Attaching Hardware Kit

1035931	1055241
See Note(s) A	See Note(s) B
Kit Includes 2 ea. of:	Kit Includes 2 ea. of:
1021421	1021421
Screw, Pan Head (1/4-20 x 2-1/4")	Screw, Pan Head (1/4-20 x 2-1/4")
1006477	1006477
Spacer (1/4 x 11/32 x 1-3/4")	Spacer (1/4 x 11/32 x 1-3/4")
1025195	1025736
Locknut (1/4-20)	Locknut (1/4-20)
NOTE: A - For use on Adult Chairs.	
B - For use on Pedriatric Chairs.	

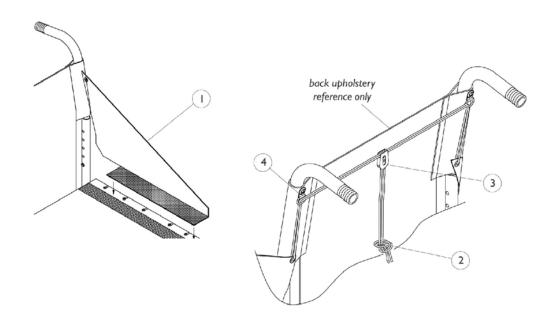
Miscellaneous Accessories

Part Number	Description	Package Quantity
1058884	Anti-Tipper with Seat to Floor 16-1/4" or Lower	1
1050641	Anti-Tipper with Seat to Floor 16-1/2" or Higher	1
1109322	Back Pack -Small (12-15" Wide) 11" W x 13" H x 4" D	1
1109323	Back Pack -Large (16-20" Wide) 14" W x 12" H x 4" D	1
1027644	Calf Strap, 12-15" Wide Chairs (26" Long)	1
1032243	Calf Strap, 16-20" Wide Chairs (36" Long)	1
1028401	Caster Swivel Locks Fixed Front End	2
1068210	Clamp with Hardware (3/4 to 1")	1
1034204	Crutch/Cane Carrier	1
1032214	H-Strap, 12-13" Wide Chairs	1
1032215	H-Strap, 14-18" Wide Chairs	1
1032216	H-Strap, 19-20" Wide Chairs	1
1026987	Impact Guard, 8" Long	1
1046728	Positioning Strap, Seat/Chest w/ Push Button Buckle (12-14" W)	1
1046812	Positioning Strap, Seat/Chest w/ Hook and Loop (12-14" W)	1
1004310	Positioning Strap, Seat/Chest w/ Push Button Buckle (15-19" W)	1
1030980	Positioning Strap, Seat/Chest w/ Hook and Loop (15-19" W)	1
1034625	Positioning Strap, Seat/Chest w/ Push Button Buckle (20" W)	1
1034745	Positioning Strap, Seat/Chest w/ Hook and Loop (20" W)	1
1109324	Seat Pouch 8-1/2" W x 7" H x 4" D	1
1032146	Spoke Guard 20" Spoke/Composite Wheels	1
1032147	Spoke Guard 22" Spoke/Composite Wheels	1
1028442	Spoke Guard 24" Composite Wheels	1
1028441	Spoke Guard 24" Spoke Wheels	1
40176X010	Tire Pump	1
1038599	Wheel Lock Extensions (1 Pair)	2



To order call toll free 1-800-333-6900, or www.invacare.com

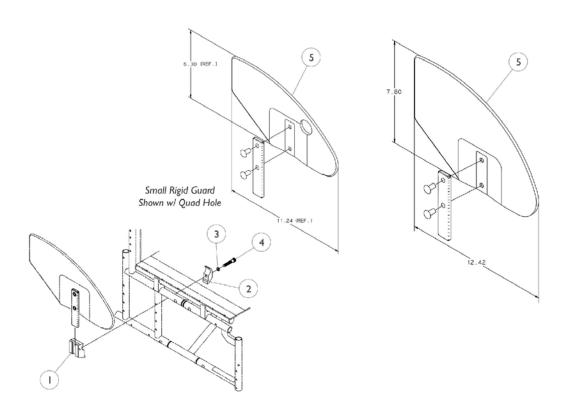
Fabric Clothing Protectors



Item				Quantity Per	
Number	Note	Part Number	Description	Package	Assembly
1	Α	8881028448	Clothing Protector, Fabric - Right	1	1
1	Α	8881028449	Clothing Protector, Fabric - Left	1	1
1	В	1028450	Clothing Protector, Fabric - Right	1	1
1	В	1028451	Clothing Protector, Fabric - Left	1	1
2		1141633	Cord, Nylon (6-1/2 Feet)	1	1
3		1029412	Cord Lock	1	1
4		1029407	"D" Ring	1	2

NOTE: A - 14-15" Deep B - 16-20" Deep

Rigid Side Guard

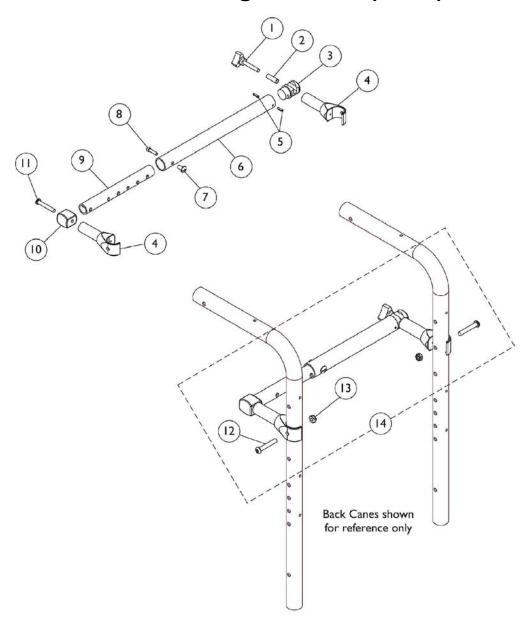


Rigid Side Guard

Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1032249	Clamp, Half (Threaded)	1	2
2		1018692	Clamp, Half (Non-Threaded)	1	2
3		1013971	Washer, Nylon (1/4 x 7/16 x 5/64")	1	2
4		1003545	Screw, Socket Head (1/4-20 x 1-1/4")	1	2
5		1036346	Side Guard, Small w/o Quad Hole - Right (6-1/4" H x 11-1/4" D)	1	1
5		1036347	Side Guard, Small w/o Quad Hole - Left (6-1/4" H x 11-1/4" D)	1	1
5		1036407	Side Guard, Small w/ Quad Hole - Right (6-1/4" H x 11-1/4" D)	1	1
5		1036408	Side Guard, Small w/ Quad Hole - Left (6-1/4" H x 11-1/4" D)	1	1
5		1036344	Side Guard, Large w/o Quad Hole - Right (7-3/4" H x 12-3/8" D)	1	1
5		1036345	Side Guard, Large w/o Quad Hole - Left (7-3/4" H x 12-3/8" D)	1	1
5		1036405	Side Guard, Large w/ Quad Hole - Right (7-3/4" H x 12-3/8" D)	1	1
5		1036406	Side Guard, Large w/ Quad Hole - Left (7-3/4" H x 12-3/8" D)	1	1
	A,B	1036342	Kit, Side Guard Hardware	2	1

NOTE: A - Includes Items 1-4. B - Not Shown

Fold Down Rigidizer Bar (RIGB)

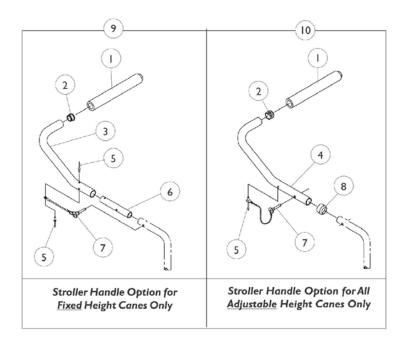


Fold Down Rigidizer Bar (RIGB)

Item					tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1027684	Knob, Clamping (Black)	1	1
2		1118534	Bushing, Steel (5/16 x 1/4 x 1")	1	1 1
3		1118603	Plug, Slotted End	1	1 1
4		1118605	Clamp, Rigidizer Bar	1	2
5		51000M705	Pin, Roll (1/8 x 1/2")	1	2
6		1118601	Tube, Outside Rigidizer Bar	1	1 1
7		1028846	Rivnut (#10-32)	1	1 1
8		0224600	Screw, Socket Head Cap (#10-32 x 3/4")	1	1 1
9		1118599	Tube, Inside Rigidizer Bar	1	1 1
10		1118502	Cap, End -Lower	1	1 1
11		1019590	Screw, Socket Button Head Cap (1/4-20 x 1-5/8")	1	1 1
12		1083099	Screw, Socket Button Head (1/4-28 x 1-1/2")	1	2
13		60320X000	Locknut (1/4-28)	1	2
14	A,B	1118608	Rigidizer Bar, Fold Down	1	1
14	A,C	1118609	Rigidizer Bar, Fold Down	1	1 1

NOTE: A - Includes Rigidizer Bar (items 1-11) and items 12-13.
B - 12-13" wide chairs
C - 14-18" wide chairs

Non Adjustable Split Stroller Handle (1483)



Item			Quant		tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1133698	Grip, Foam Hand (9" Long)	1	1
2		1056328	Plug Button (1")	1	1
3	Α	1061996	Handle, Stroller -Right	1	1
3	Α	1061997	Handle, Stroller -Left	1	1
4	В	1043722	Handle, Stroller - Right	1	1
4	В	1043723	Handle, Stroller - Left	1	1
5		16348X000	Rivet (3/16 x 7/16")	1	2
6		1061993	Tube, Insert	1	1
7		1045470	Pin, Quick Release with Lanyard	1	1
8		15680X013	Anti-Rattle (1")	1	1
9	A,C	1062566	Stroller Handle Assembly	2	1
10	B,D	1044714	Stroller Handle Assembly	2	1

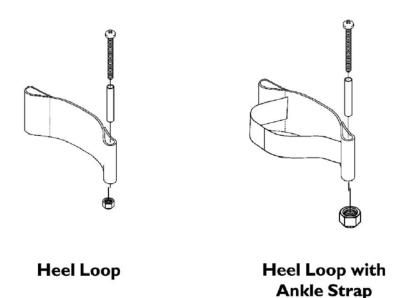
NOTE: A - Used with Fixed Height Back Canes

B - Used with Adjustable Height Back Canes

C - Includes items 1-3,5-7

D - Includes items 1,2,4,5,7,8

Folding Adjustable Angle Stroller Handle (AASH)



Quantity Per Item Number Note **Part Number** Description Package **Assembly** See Chart #1 Folding Adjustable Angle Stroller Handle 2 Α 1114690 Stroller Handle Hinge Hardware 1 1 Folding Hinge Assembly 3 1112555 1 2 4 1025765 Locknut (1/4-28) 1 2 Screw, Button Head (1/4-28 x 1-1/4") 2 5 1055309 1 2 В 1142156 Hardware, Stroller Adjustable Non Recliner, 1 1 Pedriatric 4 Locknut (#10-32) 2 1 5 Screw, Round Head Machine (#10-32 x 1-1/4") 2 1 NOTE: A - Includes items 3-5 B - Includes items 4 and 5.

#1 Folding Adjustable Angle Stroller Handle

12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1071006	1071007	1071008	1069782	1069783

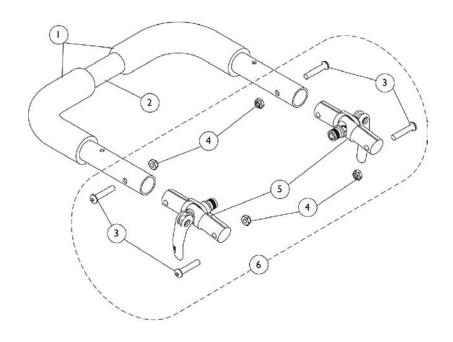
Folding Adjustable Angle Stroller Handle (AASH)

#1 Folding Adjustable Angle Stroller Handle

12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
17" Wide	18" Wide	19" Wide	20" Wide	
1069784	1069785	1071029	1071030	

Form No. 04-046

Rigid Adjustable Angle Stroller Handle (AASH) Allegro only



Item				Quant	tity Per
Number	Note	Part Number	Description	Package	Assembly
1		1133698	Grip, Foam Hand (9" Long)	1	2
2		See Chart	#2 Handle Bar with Grip (12-16" Wide)	1	1 1
3		1055309	Screw, Button Head (1/4-28 x 1-1/4")	1	4
4		1025765	Locknut (1/4-28)	1	4
5		1112539	Folding Hinge Assembly	1	2
6	Α	1115031	Kit, Stroller Handle Hinge Hardware (1 Pair)	2	1
		items 3-5	Tan, Caroner Harristo Finigo Flatawaro (11 ali)		'

#2 Handle Bar with Grip (12-16" Wide)

12"	13"	14"	15"	16"
Wide	Wide	Wide	Wide	Wide
1082620	1082621	1082622	1082623	1082624

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